Tri-Hammer Macerators

Mono® NOV
One Company, Unlimited Solutions
Construction

Derived from a pedigree of over 11,000 installations worldwide our Macerator range incorporates a number of design advances over older machines that give improvements in both maintenance and energy costs.

2 Model Range M12 and M18

Flow on Raw Sewage:  
- M12 up to 5m³/h  
- M18 up to 15m³/h  

(N.B. For higher flows please refer to our Muncher® range of grinders).

Both models available with straight in or 90° inlet chambers.

1. Mechanical Seal

Entire seal assembly is oil lubricated and mounted out of contact with liquid being processed. Substantial increase in seal life expectancy.

Easier to exchange impeller as seal is not part of impeller hub - seal not disturbed when changing impeller.

2. Tri-Hammer Impeller

A 3 hammer impeller replaces the old 2 hammer impeller

- Better balance
- More ‘blows’ per revolution (more efficient grinding/maceration).

Use of high strength Chrome Molybdenum alloy steel allows impeller to be of slimmer ‘dished’ profile - less resistance to water flow and better flow path for solids - lower energy consumption.

One nut fixing for impeller - easier than fiddling around with Allen keys and socket head screws.
3. Standard IP55 Motor

Single or 3 phase

Body and Inlet Chamber


Outlet screwed BSP (female) for direct connection to discharge pipework.

Units can operate in vertical or horizontal mounting position.

90° inlets normally fitted when macerator mounted horizontally e.g. in ‘Grifter’ or ‘Compact Mutrator’ layout and have rodding eye for suction pipe clearance duties.

4. Anti-Swirl Fins

Inlet chamber contains 2 large anti-swirl fins to stop ‘spinning’ of textiles and to direct solids in suspension into optimum flow path for maceration through impeller.

5. Cutter Ring

Investment cast in Chromium Iron optimum combination of both hardness and resilience - positively clamped in position by inlet chamber. Hardened and internally ground for maximum cutting efficiency.

M180 mm Vertical Macerator installed as part of a pumping system to handle sewage from a primary school.
Retrofitting to Existing Mono® Mutrators

A special adaptor ring is available to enable easy retrofitting of the M18 unit to all existing group 2 (7”) and group 3 (8”) Macerators. The ring simply fits onto the existing inlet canopy without the need to disturb the baseplate or suction pipe.

The new Tri-Hammer Macerators offer both an improvement in energy consumption and lower spares prices. The following table shows comparative power consumption of the new models against our earlier units.

**Power Consumption Tests**

New M18 design in comparison with:
1. Existing Group 2 macerator
2. Existing Group 3 macerator

Tests conducted in test plant during February 1990.

<table>
<thead>
<tr>
<th>Power Consumed @</th>
<th>10m³/h</th>
<th>16m³/h</th>
</tr>
</thead>
<tbody>
<tr>
<td>Group 2</td>
<td></td>
<td></td>
</tr>
<tr>
<td>180mm macerator/3kW motor</td>
<td>4.0 amps</td>
<td>4.0 amps</td>
</tr>
<tr>
<td>Group 3</td>
<td></td>
<td></td>
</tr>
<tr>
<td>200mm macerator/5.5kW motor</td>
<td>9.5 amps</td>
<td>9.5 amps</td>
</tr>
<tr>
<td>New M18/2.2kW motor</td>
<td>3.0 amps</td>
<td>3.0 amps</td>
</tr>
</tbody>
</table>

(Tests conducted on water @ approx 15°C)

<table>
<thead>
<tr>
<th>Old Types</th>
<th>New Types</th>
</tr>
</thead>
<tbody>
<tr>
<td>Grifter</td>
<td></td>
</tr>
<tr>
<td>125mm macerator for CP25 and CP800 Grifters</td>
<td>New M12 macerator used with CP25 and CP800 Grifter pumps</td>
</tr>
<tr>
<td>150mm macerator for CP1600 Grifter (light duty)</td>
<td>CP1600 Grifter discontinued</td>
</tr>
<tr>
<td>Mutrator</td>
<td></td>
</tr>
<tr>
<td>150mm macerator (group 1)</td>
<td>New M18 macerator</td>
</tr>
<tr>
<td>180mm macerator (group 2)</td>
<td></td>
</tr>
<tr>
<td>200mm macerator (group 3)</td>
<td>New M18 macerator or SB Muncher</td>
</tr>
<tr>
<td>250mm macerator (group 4)</td>
<td>SB Muncher®</td>
</tr>
<tr>
<td>300mm macerator (group 5)</td>
<td>(Please refer to separate leaflet)</td>
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</tbody>
</table>
Physical Connectors

2 Model Range M12 and M18

Cutter/Impeller diameters: 125mm/180mm

Flow on Raw Sewage: M12 up to 5m³/h
M18 up to 15m³/h with pump assistance i.e. Mutrator/Grifter type installation.

M12
Inlet: 80mm Flanged with NP6 drillings.
Straight in or 90° bend.

Outlet: 1 1/2” BSP female.

M18
Inlet: 100mm or 150mm Flanged NP16 drilling.
Straight in.
125mm Flanged NP16 drilling. 90° bend.

Outlet: 2” BSP female.

Range Selector

Mono Macerator
G.A. Drawings and Dimensions

Units can be mounted vertically or horizontally.

Dimensions shown are for guidance and planning purposes only. Please obtain certified drawings before proceeding with detail design work.

<table>
<thead>
<tr>
<th>Model</th>
<th>Motor</th>
<th>Frame</th>
<th>*A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
<th>F</th>
<th>G</th>
<th>H</th>
<th>J</th>
<th>K</th>
<th>L</th>
</tr>
</thead>
<tbody>
<tr>
<td>M18</td>
<td>2.2kW</td>
<td>D100 LA</td>
<td>473.5</td>
<td>311</td>
<td>162.5</td>
<td>150</td>
<td>70.5</td>
<td>170</td>
<td>140</td>
<td>220</td>
<td>100</td>
<td>n/b</td>
<td>275</td>
</tr>
<tr>
<td></td>
<td>3.0kW</td>
<td>D100 LB</td>
<td>473.5</td>
<td>311</td>
<td>162.5</td>
<td>150</td>
<td>70.5</td>
<td>170</td>
<td>140</td>
<td>250</td>
<td>125</td>
<td>n/b</td>
<td>275</td>
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<tr>
<td></td>
<td>4.0kW</td>
<td>D100 LK</td>
<td>473.5</td>
<td>311</td>
<td>162.5</td>
<td>150</td>
<td>70.5</td>
<td>170</td>
<td>140</td>
<td>280</td>
<td>150</td>
<td>n/b</td>
<td>275</td>
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<tr>
<td>M12</td>
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<td>D90S</td>
<td>398</td>
<td>264</td>
<td>134</td>
<td>100</td>
<td>45</td>
<td>150</td>
<td>90</td>
<td>190</td>
<td>80</td>
<td>n/b</td>
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</tr>
<tr>
<td></td>
<td>0.75kW</td>
<td>D90L</td>
<td>423</td>
<td>289</td>
<td>134</td>
<td>100</td>
<td>45</td>
<td>150</td>
<td>90</td>
<td>190</td>
<td>80</td>
<td>n/b</td>
<td>200</td>
</tr>
</tbody>
</table>

All dimensions in mm unless otherwise stated

NOTES: *For M18X Unit, Dimensions A, C and E add 20mm
*For M18Y Unit, Dimensions A, C and E add 30mm
A 5.5kW motor is available for the M18 for special duties on application to Mono Pumps