



English

Original  
Instructions

# Installation, Operation and Maintenance Instructions

Epsilon Range

E14A - E1BK single stage, two stage & K build

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# Revisions

<b>Rev.</b>	<b>Date dd/mm/yyyy</b>	<b>Reason for Issue</b>	<b>Prepared By</b>	<b>Checked By</b>	<b>Approved By</b>
1	27/05/2014	First revision (re-numbered from OMMP/034/03)	M. Bailey	A. Morris	A. Morris
2	23/02/2016	Added E11B - E13B exploded view as page 45. Remaining pages numbered accordingly.	M. Bailey	M. Bailey	C. Griffiths
3	28/07/2016	Added step 4 to page 35 to ensure drive clamp is fastened in correct sequence & to correct torque	M. Bailey	M. Bailey	C Griffiths
4	23/01/2017	Updated EC Declaration & added Authorised European Distributors information	M. Bailey	M. Bailey	M. Bailey
5	12/06/2017	Added additional safety, transport & disposal information to Installation, Operation & Maintenance section. Added general information of pumps with intended & prohibited uses. Nozzle loads added.	M. Bailey	M. Bailey	A. Morris
6	04/09/2018	Removed Distributors tables & replaced with link to current list of Distributors via web site	M. Bailey	M. Bailey	M. Bailey
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## Distributors

For local distribution, please refer to our website:

[www.mono-pumps.com/en-uk/sales\\_network](http://www.mono-pumps.com/en-uk/sales_network)



## PUMPS AND PUMP UNITS

Where a pump or pump unit is to be installed in a potentially explosive atmosphere ensure that this has been specified at the time of purchase and that the equipment has been supplied accordingly and displays an ATEX nameplate or is supplied with a certificate of conformity. If there is any doubt as to the suitability of the equipment please contact your supplier before commencing with installation and commissioning.

Process liquids or fluids should be kept within specified temperature limits otherwise the surface of pump or system components may become an ignition source due to temperature rises. Where the process liquid temperature is less than 90°C (194°F) the maximum surface temperature will not exceed 90°C (194°F) provided the pump is installed, operated and maintained in accordance with this manual. Where the process fluid temperature exceeds 90°C (194°F) the maximum surface temperature will be equal to the maximum process fluid temperature.

Cavities that could allow the accumulation of explosive gases, such as under guards, should where possible, be designed out of the system. Where this is not possible they should be fully purged before any work is carried out on the pump or system.

Electrical installation and maintenance work should only be carried out by suitably qualified and competent persons and must be in accordance with relevant electrical regulations.

All electrical equipment, including control and safety devices, should be suitably rated for the environment in to which they are installed.

Where there may be a risk of an accumulation of explosive gases or dust non-sparking tools should be used for installation and maintenance.

In addition to causing permanent damage to the stator, dry running of the pump could generate a rapid rise in the temperature of the stator tube or barrel, which could become an ignition source. It is therefore essential that a dry run protection device be fitted. This must shut the pump down immediately should a dry run situation occur. Details of suitable devices are available from your supplier.

To minimise the risk of sparking or temperature rises due to mechanical or electrical overload the following control and safety devices should be fitted in addition to a dry run protection system. A pressure relief system whereby the pump can not generate pressures in excess of the maximum rated pressure or an over pressure device which should shut the pump down when the maximum discharge pressure is exceeded. A control system that will shut the pump down if the motor current or temperature exceed specified limits. An isolator switch that will disconnect all

electrical supply to the motor and ancillary electrical equipment and be capable of being locked in the off position. All control and safety devices should be fitted, operated and maintained in accordance with the manufacturer's instructions. All valves on the system should be open when the pump is started otherwise serious mechanical overload and failure may result.

It is important that the pump rotates in the direction indicated on the nameplate. This must be checked on installation and commissioning and after any maintenance has been carried out. Failure to observe this may lead to dry running or mechanical or electrical overload.

When fitting drives, couplings, belts, pulleys and guards to a pump or pump unit it is essential that these are correctly fitted, aligned and adjusted in accordance with the manufacturer's instructions. Failure to do so may result in sparking due to unintended mechanical contact or temperature rises due to mechanical or electrical overload or slipping of drive belts. Regular inspection of these parts must be carried out to ensure they are in good condition and replacement of any suspect part must be carried out immediately.

Mechanical seals should be suitably rated for the environment. The seal and any associated equipment, such as a flushing system, must be installed, operated and maintained in accordance with the manufacturer's instructions.

Where a packed gland seal is fitted this must be correctly fitted and adjusted. This type of seal relies on the process liquid to cool the shaft and packing rings so a constant drip of liquid from the gland section is required. Where this is undesirable an alternative seal type should be fitted.

Failure to operate or maintain the pump and ancillary equipment in line with the manufacturer's instructions may lead to premature and potentially dangerous failure of components. Regular inspection, and where necessary replacement, of bearings and lubrication is essential.

The pump and its components have been designed to ensure safe operation within the guidelines covered by legislation. Accordingly your supplier have declared the machine safe to use for the duty specified as defined by the Declaration of Incorporation or Conformity that is issued with this instruction manual.

The use of replacement parts that are not manufactured by or approved by your supplier may affect the safe operation of the pump and it may therefore become a safety hazard to both operators and other equipment. In these circumstances the Declaration provided will become invalid. The guarantee referenced on the Terms and Conditions of Sale will also be invalidated.

# EC Declaration as defined by Machinery Directive 2006/42/EC.

The following harmonised standards are applicable: BS EN 809, BS EN ISO 12100:2010

## **EC Declaration of Incorporation**

This declaration is only valid when partly completed machinery has been supplied.

In this case, the machinery meets the requirements of the said directive and is intended for incorporation into other machinery or for assembly with other machinery in order to constitute relevant machinery as defined by the said directive including any amendments, which are valid at the time of supply.

## **IMPORTANT**

This machinery must not be put into service until the relevant machinery into which it is to be incorporated has been declared in conformity to the said directive.

This declaration is only valid when the machinery has been installed, operated and maintained in accordance with these instructions and safety guidelines contained within as well as instructions supplied for equipment assembled with or intended for use with this equipment.

## **EC Declaration of Conformity**

This declaration is not valid for partly completed machinery that has been supplied.

In this case the machinery meets the requirements of the said directive including any amendments which are valid at the time of supply.

We further declare that, where applicable, said machinery also meets the requirements of:

The EMC Directive 2014/30/EU  
The Low Voltage Directive 2014/35/EU  
The Pressure Equipment Directive 2014/68/EU

## **IMPORTANT**

This declaration is only valid when the machinery has been installed, operated and maintained in accordance with these instructions and safety guidelines contained within as well as instructions supplied for equipment assembled with or intended for use with this equipment.



**Mr A. Morris - Director of Pump Technology for  
NOV PFT UK Ltd., Greengate Way, Middleton,  
Manchester, England, M24 1SA.**

# General Description

The progressive cavity pump is a type of positive displacement pump. The pumping element consists essentially of a fixed rubber stator in the form of a double internal helix and a single helical metal rotor which revolves in the stator and turns on an eccentric path.

The rotor maintains a constant seal inside the stator and this seal travels continuously from one end of the stator to the other, giving a uniform moving cavity.

## Intended Use

Use machine only if it is in good condition and in compliance with these instructions.

This machine must be installed in accordance with statutory regulations and these instructions.

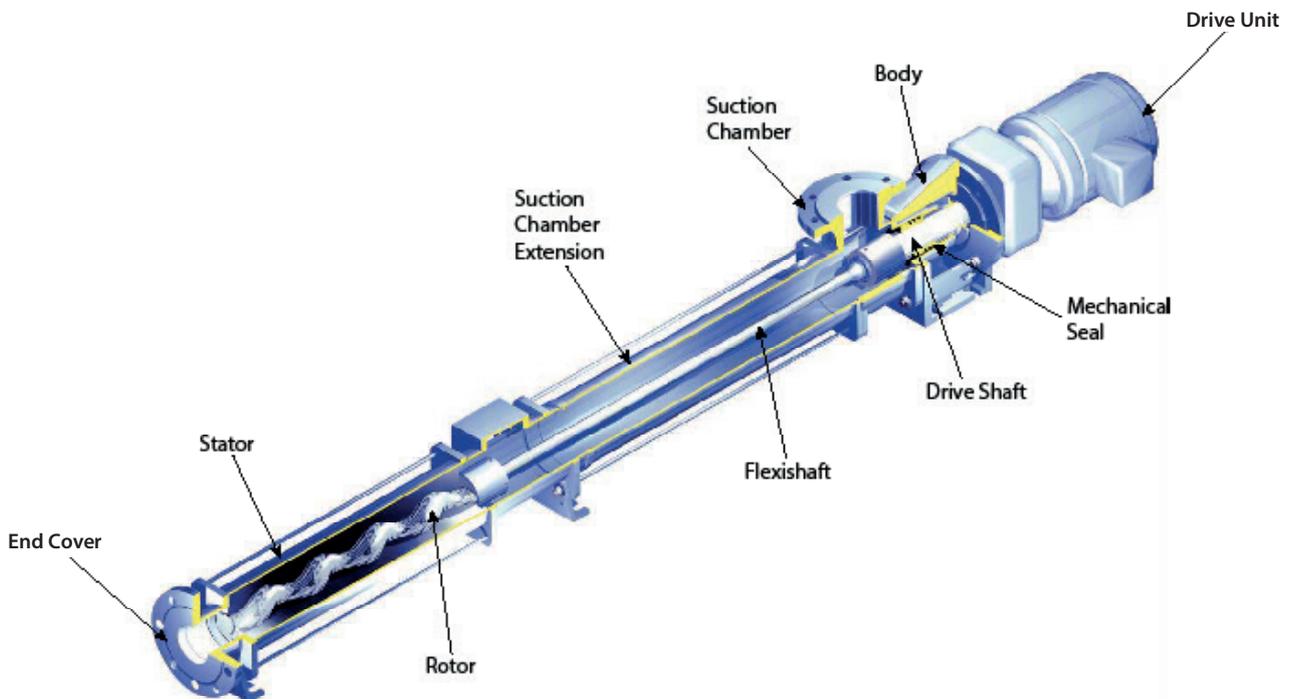
Machine must only be run in accordance with data supplied. Before making any changes, approval must be sought from your Supplier.

## Prohibited Uses of Pump

Serious injury to personnel and property damage can be caused by:

- Incorrect use of machine
- Incorrect installation of machine
- Operating machine incorrectly
- Removal of necessary guards or other protective equipment

## Pump Design



# Installation, Operation & Maintenance

## GENERAL DESCRIPTION OF PUMP

The progressive cavity pump is a type of positive displacement pump. The pumping element consists essentially of a fixed rubber stator in the form of a double internal helix and a single helical metal rotor which revolves in the stator and turns on an eccentric path.

The rotor maintains a constant seal inside the stator and this seal travels continuously from one end of the stator to the other, giving a uniform moving cavity.

## GENERAL SAFETY

Appropriate PPE must always be worn.

All personnel must be suitable qualified / trained prior to carrying out any work and must comply with all safety warnings.

The Operating and Maintenance manual must always be kept close to the machine.

Instructions must be read prior to carrying out any work.

The machine must be installed correctly to ensure satisfactory & safe operation.

The machine must be maintained to a suitable standard to ensure safety of personnel and satisfactory operation of the machine is achieved.

Ensure adequate ventilation is provided to disperse dangerous concentrations of vapours.

Machines operating on high temperature duties should be allowed to cool sufficiently before any maintenance is carried out.

The machine must be installed with provision for adequate lighting to ensure effective maintenance can be carried out.

## DANGERS CAUSED BY THE MACHINE

Movement of mechanical parts

- Risk of entanglement if guards are not used correctly

Electrical voltages and currents

- Risk of electrocution, shock or burns

Hot surfaces

- Risk of burns

## INTENDED USE

Use pump only if it is in good condition and in compliance with these instructions.

This machine must be installed in accordance with

statutory regulations and these instructions.

Machine must only be run in accordance with data supplied. Before making any changes, approval must be sought from your Supplier.

## FORESEEABLE MISUSE

- Incorrect use of machine
- Incorrect installation of machine
- Removal of guard during operation

## ENVIRONMENTAL

These must be taken into account at the place of installation such as:

- abnormal temperature
- high humidity
- corrosive atmospheres
- explosive and/or fire danger zones
- vibrations
- flooding

Type of liquid to be pumped / properties while being pumped:

- flammable
- toxic
- corrosive
- abrasive

Operating System Fluctuations:

- temperature
- pressure
- flow rate
- dry running

## TRANSPORT

Comply with any instructions on packaging and/or paperwork.

## INSTALLATION

### 1.1 INSTALLATION AND SAFETY RECOMMENDATIONS

In common with other items of process plant a pump must be installed correctly to ensure satisfactory and safe operation. The pump must also be maintained to a suitable standard. Following these recommendations will ensure that the safety of personnel and satisfactory operation of the pump is achieved.

#### 1.2.1. GENERAL

When handling harmful or objectionable materials, adequate ventilation must be provided in order to

disperse dangerous concentrations of vapours. It is recommended that wherever possible, your Supplier's pumps should be installed with provision for adequate lighting, thus ensuring that effective maintenance can be carried out in satisfactory conditions. With certain product materials, a hosing down facility with adequate drainage will simplify maintenance and prolong the life of pump components.

Pumps operating on high temperature duties should be allowed to cool sufficiently before any maintenance is carried out.

## 1.2.2. SYSTEM DESIGN & INSTALLATION

At the system design stage, consideration must be given to provision of filler plugs, and the installation of non-return and/or isolating valves. Pumps cannot be reliably used as non-return valves. Pumps in parallel and those with high static discharge head must be fitted with non-return valves.

The pumps must also be protected by suitable devices against over pressure and dry running.

### i. HORIZONTAL MOUNTING

All ranges excluding P Range your Supplier's pumps are normally installed in a horizontal position with baseplates mounted on a flat surface, grouted in and bolted, thus ensuring firm fixing and a reduction in noise and vibration.

The unit should be checked after bolting down to ensure that the alignment of the pump to its prime mover is correct.

Ensure pipework is connected in a safe manner (refer to nozzle loads) and protected against harmful external effects.

### ii. VERTICAL MOUNTING

P Range Pumps Only

The P range pumps are intended for vertical installation. Care must be taken when lifting the pump into the vertical position.

Normally 'P' range pumps will be designed with a sole plate that will be bolted to the customers framework.

If the pump is to be mounted in any way other than described above, confirmation of the installation must be agreed with your Supplier. All the pipework should be independently supported.

## 1.3.1 HANDLING



During installation and maintenance, attention must be paid to the safe handling of all items. Where a pump or its components weigh in excess of 20 kg (45lb) it is recommended that suitable lifting tackle should be used to ensure that personal injury or damage to components does not occur.

For safe handling of both bareshaft pumps and pump units (pump/ gearbox/motor etc.) slings should be used. The position of the slings will depend upon the specific pump/unit construction and should be carried out by personnel with the relevant experience to ensure that the pump is not damaged and injury to personnel does not occur.

If eyebolts do exist then these should only be used for lifting the individual components for which they are supplied.

## 1.3.2 STORAGE AND INFREQUENT OPERATION

The situation where a pump is used infrequently is also covered by the instructions in this section.

### SHORT TERM STORAGE

**Where a pump has to be stored for 6 months or less then the following steps are advised:**

1. Store pump inside wherever possible or if this is not feasible then provide protective covering. Do not allow moisture to collect around the pump.
2. Remove the drain plug, if fitted. Any inspection plates fitted should also be removed to ensure that the suction housing can drain and dry completely.
3. Loosen the packed gland and inject sufficient grease into the stuffing box. Tighten the gland nut hand tight. If a water flush system is to be used do not grease, a small amount of light oil is recommended for these.
4. See Manufacturers Instructions for motor/gearbox/drive instructions for storage procedures.

### LONG TERM STORAGE

**If the pump is to be kept in storage for more than six months then in addition to the above the following procedures should be carried out regularly (every 2 - 3 weeks if possible):**

1. If practicable rotate the pump at least three quarters of one revolution to avoid the rotor setting in the stator.

2. Note, however, that the pump is not to be rotated for more than two revolutions each time because damage could be caused to the rotor/ stator elements.

#### IMMEDIATELY PRIOR TO INSTALLATION AND STARTING



**Before installing the pump please ensure that all plugs and inspection plates are replaced and that excess grease/oil is removed from the stuffing box.**

**See section 4.2 prior to starting, for instructions on how to fit constant level oilers (where applicable).**

#### 1.4 ELECTRICAL



Electrical connection should only be made using equipment suitable for both rating and environment. Where any doubts exist regarding the suitability of equipment, your Supplier, should be consulted before proceeding. Normally the Supplier's pump should be installed with starting equipment arranged to give direct on line starting.

Earthing points will be provided on electric drives (if supplied) and it is essential that these are correctly connected. When the motor is being wired and checked for rotation, the start/stop sequence must be instantaneous to prevent dry running (see 2) or pressurising upstream equipment. (Check direction arrow on pump nameplate). The electrical installation should include appropriate isolating equipment to ensure that the pump unit is safe to work on.

#### 1.5 PRESSURE RELIEF VALVES AND NON-RETURN VALVES

1. It is recommended that a suitable safety device is installed on the discharge side of the pump to prevent over-pressurisation of the system.
2. It is also recommended that a non-return valve is installed on the discharge side of the pump to prevent reverse flow through the system.

When both are installed it is advised that the relief valve is positioned closer to the pump than the nonreturn valve.

#### IMPORTANT



**The pump must never run against a closed inlet or outlet valve, as this could result in mechanical failure.**

#### 1.6 GENERAL SAFETY



**GREAT CARE MUST BE TAKEN TO PROTECT ALL ELECTRICAL EQUIPMENT FROM SPLASHING WHEN HOSING DOWN. WHERE YOUR SUPPLIER HAS SUPPLIED A BARESHAFT PUMP THE ONUS IS ON THE USER TO FIT ADEQUATE GUARDS IN COMPLIANCE WITH THE REQUIREMENTS OF THE RELEVANT REGULATIONS.**

All nuts and bolts, securing flanges and base mounting fixtures must be checked for tightness before operation. To eliminate vibration, the pump must be correctly aligned with the drive unit, and all guards must be securely fixed in position. When commissioning the plant, all joints in the system must be checked thoroughly for leakage.

If, when starting, the pump does not appear to operate correctly (see 2), the plant must be shut down immediately and the cause of the malfunction established before operations are recommenced. It is recommended that depending upon plant system operation, either a combined vacuum and pressure gauge, or a vacuum gauge only be fitted to the pump inlet port, and a pressure gauge fitted to the outlet port, these will then continuously monitor the pump operating conditions. May contain substances from the ECHA SVHC Candidates List (REACH - Regulation (EC) No. 1907/2006)

#### 1.7 DUTY CONDITIONS

Pumps should only be installed on duties for which your Supplier has specified the materials of construction, flow rates, pressure, temperature, speed etc. Where dangerous materials are to be pumped, consideration must be given to the safe discharge from relief valves, gland drains etc.

**IF THE DUTY SHOULD BE CHANGED, YOUR SUPPLIER SHOULD BE CONTACTED AND THEIR RECOMMENDATIONS SOUGHT IN THE INTEREST OF APPLICATION, SAFETY OF PLANT, EFFICIENCY AND PUMP LIFE.**

## 2. START-UP PROCEDURE

Pumps must be filled with liquid before starting. The initial filling is not for priming purposes, but to provide the necessary lubrication of the stator until the pump primes itself. When the pump is stopped, sufficient liquid will normally be trapped in the rotor/stator assembly to provide lubrication upon restarting.

If, however, the pump has been left standing for an appreciable time, moved to a new location, or has been dismantled and re-assembled, it must be refilled with liquid and given a few turns before starting. The pump is normally somewhat stiff to turn by hand owing to the close rotor/stator fit. However, this stiffness disappears when the pump is running normally against pressure.

Where fitted, the constant level oiler should be filled with Klubersynth GH6-460 for standard applications or Kluberol 4UHI 460 for food applications.

### 2.1 DRY RUNNING



**NEVER RUN THE PUMP IN A DRY CONDITION EVEN FOR A FEW REVOLUTIONS OR THE STATOR WILL BE DAMAGED IMMEDIATELY. CONTINUAL DRY RUNNING COULD PRODUCE SOME HARMFUL OR DAMAGING EFFECTS.**

### 2.2 PUMP ROTATION DETAILS

PUMP RANGE	BI-DIRECTIONAL	COMMENT
CB / SB	No	*
Compact	Yes	†
CP0011	No	**
CP0025, CO0800, CP1600	No	*
Dosing	Yes	†
E	Yes	†
Epsilon (inc. Vertical)	Yes	†
EZstrip	Yes	†
G	No	*
Grout Mixer	No	**
Merlin Industrial	Yes	†
Merlin Widethroat	No	**
MM, ML	No	*
Monobloc B	Yes	†
MS	No	**
P	No	*
Placer	No	**
S, SL	Yes	†
W	No	**

\*Clockwise when viewed from drive end.

\*\*Anti-clockwise when viewed from drive end.

†Anti-clockwise gives inlet at drive end.

## DIRECTIONS OF ROTATION

**BEFORE THE DIRECTION OF ROTATION IS CHANGED, YOUR SUPPLIER MUST BE CONSULTED SO THAT THE SUITABILITY OF THE PUMP CAN BE CONFIRMED WHEN OPERATING ON THE NEW DUTY.**

### 2.3.1. GLAND PACKING

Where a pump is supplied fitted with gland packing (manufactured from a non-asbestos material), the gland will require adjustment during the initial running in period. Newly packed glands must be allowed to run-in with only finger tight compression on the gland follower nuts. This should continue for about 3 days. The gland follower should be gradually tightened over the next week to achieve a leakage rate as shown in the table below.

Gland followers should be adjusted at regular intervals to maintain the recommended leakage flow rate. Under normal working conditions a slight drip from the gland under pressure assists in cooling and lubricating the packing. A correctly adjusted gland will always have small leakage of fluid.

#### Typical Leakage Rates from Packed Glands

SHAFT DIAMETER	NO. OF DROPS PER MINUTE
Up to 50mm (2")	2
50 – 75mm (2 - 3")	3
75 – 100mm (3 - 4")	4
100 – 125mm (4 - 5")	5
125 – 160mm (5 - 6.3")	6

A gland drip is, however, undesirable when handling corrosive, degreasing, or abrasive materials. Under these conditions the gland must be tightened the minimum amount whilst the pump is running to ensure satisfactory sealing when under pressure, or to stop entry of air when under suction conditions.

The gland leakage of toxic, corrosive or hazardous liquids can cause problems of compatibility with the pumps materials of construction.

Provision of a gland drain should be considered, especially for the leakage of hazardous products.



**CARE IS REQUIRED WHEN ADJUSTING THE GLAND WHILST PUMP IS RUNNING.**

### 2.3.2 MECHANICAL SEALS - ALL PUMPS

When a mechanical seal is fitted to the pump it may be necessary to provide a barrier fluid to some part of the seal. This should be provided in line with the seal manufacturers instructions.

### 2.4. GUARDS



In the interests of safety, and in accordance with the U.K. Health and Safety at Work Act 1974, all guards must be replaced after necessary adjustments have been made to the pump.

The onus is on the user to fit the guards in accordance with regulations,

### 2.5 WARNING/CONTROL DEVICE

Prior to operating the pump, if any warning or control devices are fitted these must be set in accordance with their specific instructions.

### 2.6 PUMP OPERATING TEMPERATURE

The range of temperatures the pump surfaces will develop is dependent upon factors such as product temperature and ambient temperature of the installation. There may be instances where the external pump surface can exceed 50°C (122°F).

In these instances, personnel must be made aware of this and suitable warnings/guarding used.

### 2.7 NOISE LEVELS

1. The sound pressure level should not exceed 85dB at one metre (3.3 yards) distance from the pump.
2. This is based on a typical installation and does not necessarily include noise from other sources or any contribution from building reverberation or installation pipework
3. It is recommended the actual pump unit noise levels are ascertained once the unit is installed and running at duty conditions

### 2.8 LUBRICATION

Pumps fitted with bearings should be inspected periodically to see if grease replenishment is necessary, and if so, grease should be added until the chambers at the ends of the bearing spacer are approximately one third full.

Periodic bearing inspection is necessary to maintain optimum bearing performance. The most expedient time to inspect is during periods of regular scheduled

equipment downtime - for routine maintenance or for any other reason.

Under tropical or other arduous conditions, however, a more frequent examination may be necessary. It is therefore advisable to establish a correct maintenance schedule or periodic inspection.

BP LC2 / Mobilgrease XHP 222 or their equivalent must be used for replenishment.

### 2.9 PUMP UNITS

Where a pump unit is dismantled and re-assembled, consideration must be given to ensure that where appropriate the following steps are covered.

1. Correct alignment of pump/gearbox
2. Use of appropriate couplings & bushes
3. Use of appropriate belts & pulleys correctly tensioned.

### 2.10 CLEANING PRIOR TO OPERATION

#### i. Non Food Use

During the commissioning of a new pump or recommissioning of an overhauled pump, it is advisable to clean the pump prior to the initial operation of the pump in the process.

#### ii. Food Use

When a pump has been supplied for a food application, it is important to ensure that the pump is clean prior to initial operation of the pump.

Therefore, it is important that a clean-in-place treatment is executed on the pump at the following times:

1. When the pump is first commissioned for use.
2. When any spare components are fitted into the wetted area of the pump.

A recommended CIP procedure is as follows:

**This procedure should not be used on the CP Pump Range. Please consult our application engineers for a suitable procedure.**

#### Caustic Wash

LQ94 ex Lever Diversey or equivalent 2% concentration

#### Acid Wash

P3 Horolith 617 ex Henkel

Ecolab or equivalent 1% concentration

#### **Procedure**

1. Caustic wash @ 75°C (167°F) for 20 mins

2. Water rinse @ 80°C (176°) for 20 mins
3. Acid wash @ 50°C (122°F) for 20 mins
4. Water rinse @ 80°C (176°) for 20 mins

- CIP flow rates (hence pump speeds) should be maximised to achieve highest level of cleanability.

A C.I.P. liquid velocity of 1.5 (4.9 ft/s) to 2.0 m/s (6.6 ft/s) is required for removal of solids and soiling.

Pumps fitted with CIP by pass ports will permit higher flow rates without the need to increase pump speed.

- The use of neat active caustic and acid chemicals is not recommended. Proprietary cleaning agents should be used in line with manufacturers instructions.
- All seals and gaskets should be replaced with new if disturbed during maintenance.
- Pump internals should be regularly inspected to ensure hygienic integrity is maintained, especially with respect to elastomeric components and seals, and replaced if necessary.

The four stages constitute one cycle and we recommend that this cycle is used to clean the pump before use on food.

Once the pump has been commissioned, the cleaning process will depend upon the application. The user must therefore ensure that their cleaning procedures are suitable for the duty for which the pump has been purchased.

## 2.11 EXPLOSIVE PRODUCTS/HAZARDOUS ATMOSPHERES

In certain instances the product being pumped may well be of a hazardous nature.

In these installations consideration must be given to provide suitable protection and appropriate warnings to safeguard personnel and plant.

## 2.12 ACCESS PORTS



Where access ports are fitted then the following steps must be followed prior to removal:

1. Pump must be shut down and the electrical supply isolated.
2. Protective clothing should be worn, especially if the pumped product is obnoxious.
3. Remove access plate with care utilising where possible drip trays to collect product leakage.

Access ports are included to assist in removing blockages

and to allow a visual check on the components within the suction chamber.

It is not to be considered as an additional method in dismantling the pump.

Re-assembly of the plate should be completed using new gaskets prior to the pump being switched on.

## 2.13 MAINTENANCE OF WEARING COMPONENTS

### 2.13.1 ROTOR AND STATOR

The wear rate on these components is dependent on many factors, such as product abrasivity, speed, pressure etc.

When pump performance has reduced to an unacceptable level one or possibly both items will need replacing.

### 2.13.2 DRIVE SHAFT - PACKED GLAND

The wear rate of the gland area is dependent on many factors such as product abrasivity and speed. Regular gland maintenance will maximise the life of the shaft. Replacement of both the gland packing and shaft will be necessary when shaft sealing becomes difficult to achieve.

### 2.13.2 COUPLING ROD JOINTS

Regular maintenance and lubrication will maximise life of the joints.

Replacement of one or both joint assemblies and possibly the coupling rod may be necessary when wear is apparent.

It is essential to replace all the joint items with genuine parts from your Supplier to ensure maximum life.

### 2.13.3 FLEXISHAFT DRIVE PUMPS

With this design there are no wearing items to replace in the drive train, however, if during routine inspection the shaft is visibly damaged / distorted or the protective coating is damaged, then this item should be replaced to avoid unexpected breakdowns.

## 2.14 MECHANICAL SPEED VARIATORS

Refer to the manufacturers instructions.

These machines require regular maintenance, which typically includes weekly adjustment through the full speed range.

## 3.0 ASSEMBLY AND DISMANTLING



See assembly and dismantling drawings which contain the steps to dismantle and re-assemble the pump. All fastenings must be tightened securely and when

identified the appropriate torque figures should be used.

### 3.1 USE OF ITEMS NOT APPROVED OR MANUFACTURED BY YOUR SUPPLIER

The pump and its components have been designed to ensure that the pump will operate safely within the guidelines covered by the legislation.

As a consequence your Supplier has declared the machine safe to use for the duty specified as defined by the Declaration of Incorporation or Conformity that is issued with this Instruction Manual.

The use of replacement items that are not approved by or manufactured by your Supplier may affect the safe operation of the pump and it may therefore become a safety hazard to both operators and other equipment. In these instances the Declaration provided will therefore become invalid. The guarantee referenced in the Terms and Conditions of Sale will also be invalidated if replacement items are used that are not approved or manufactured by your Supplier.

The seller warrants, for a period of 18 months from delivery or 12 months from installations, whichever is earlier, that new Equipment / Parts of its own manufacture shall conform to the material and technical specifications set forth in the agreement. Goods manufactured by others are sold "as is" except to the extent the manufacturer honours any applicable warranty made by the manufacturer.

### 3.2 FLOWMETER

For increased accuracy a flowmeter can be provided by your Supplier to monitor the flow rate during pump operation. The flowmeter must be installed on the suction end of the pump. Failure to do so may result in damaging effects.

The flowmeter must be used in accordance with the manufacturers instructions.

### 3.2 DISPOSAL OF WORN COMPONENTS

	<b>NOTICE</b>
	Environmental
	Drain unit in accordance with regulations Dispose correctly in accordance with regulations

*When replacing wearing parts, please ensure disposal of used parts is carried out in compliance with local environmental legislation. Particular care should be taken when disposing of lubricants.*

## 4.0 PUMP RANGE SPECIFIC

### 4.1 DRAINAGE

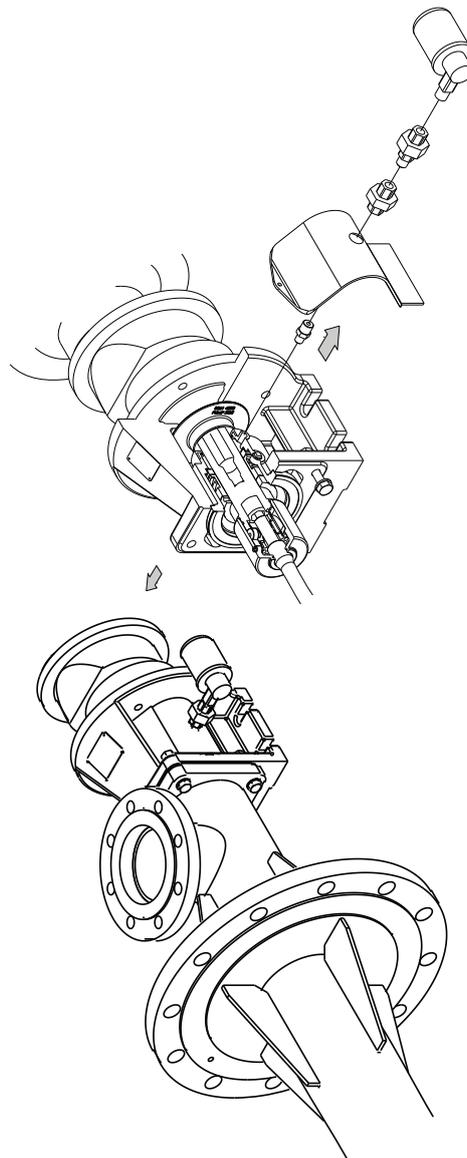
A drainage port may be provided on the suction chamber and/or end cover.

### 4.2 VERTICAL MOUNTING - EPSILON / P RANGE

These pumps are intended for vertical inst. Care must be taken when lifting the pump into the vertical position.

Normally these pumps will be designed with a sole plate that will be bolted to the customer's framework.

All vertically mounted pumps require a constant level oiler to be fitted to the gland section in order to prevent the mechanical seals dry running. The oilers will be supplied loose with the pump to avoid damage during transit, so upon receipt of the equipment they will need to be installed prior to operation. Instructions for fitting the oilers are as follows:



# Nozzle Loads

## Maximum Permissible Nozzle Loads for Fabricated Stainless Steel and Mild Steel Suction Chambers and End Covers

Nominal Port Size	Nozzle Force Fx (N)	Nozzle Force Fy (N)	Nozzle Force Fz (N)	Nozzle Moment Mx (N)	Nozzle Moment My (N)	Nozzle Moment Mz (N)
1.1/4" NPT <sup>1</sup>	650	650	650	350	350	350
1.1/2" NPT <sup>1</sup>	650	650	650	350	350	350
50mm	650	650	650	350	350	350
80mm	1040	1040	1040	560	350	350
100mm	1300	1300	1300	700	700	700
150mm	1950	1950	1950	1050	1050	1050
200mm	2600	2600	2600	1400	1400	1400
250mm	3250	3250	3250	1750	1750	1750

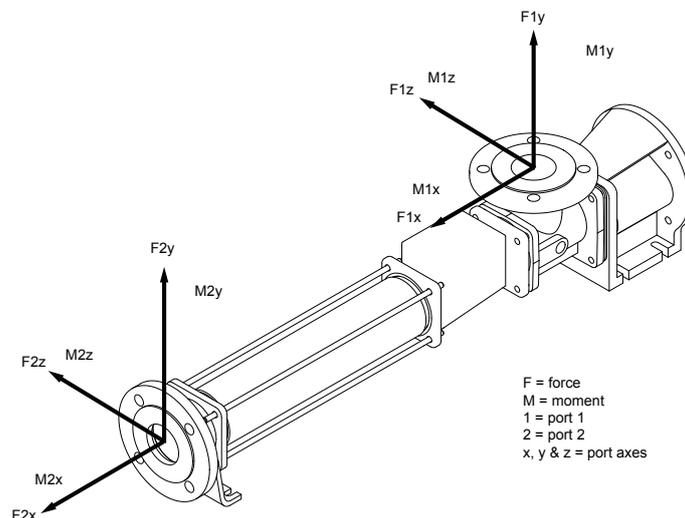
Note 1: Suction chambers and end covers with NPT ports are made from ST material.

Note 2. Where a flange/nipple assembly is used on an NPT port, the maximum permissible nozzle loads are 50% of the values stated above.

## Maximum Permissible Nozzle Loads for Cast Iron Suction Chambers and End Covers

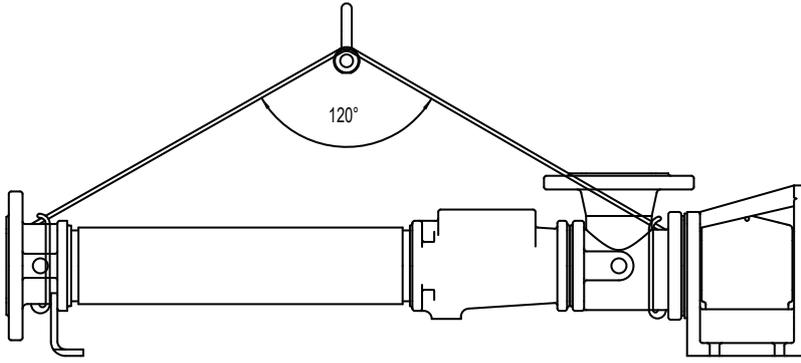
Nominal Port Size	Nozzle Force Fx (N)	Nozzle Force Fy (N)	Nozzle Force Fz (N)	Nozzle Moment Mx (N)	Nozzle Moment My (N)	Nozzle Moment Mz (N)
1.1/4" NPT <sup>1</sup>	650	650	650	350	350	350
1.1/2" NPT <sup>1</sup>	650	650	650	350	350	350
50mm	455	455	455	245	245	245
80mm	728	728	728	392	392	392
100mm	910	910	910	490	490	490
150mm	1950	1950	1950	1050	1050	1050
200mm	2600	2600	2600	1400	1400	1400
250mm	3250	3250	3250	1750	1750	1750

Note that by exceeding the specified loading, the pump body may distort causing joints to leak or even fail. There may also be a detrimental effect on shaft alignment that can cause premature bearing or seal failures.

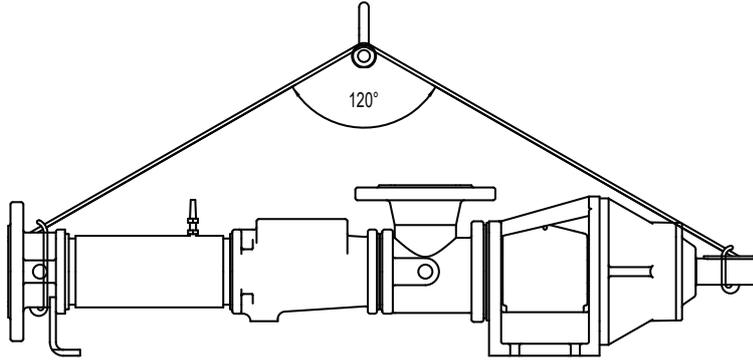


# Lifting Diagrams

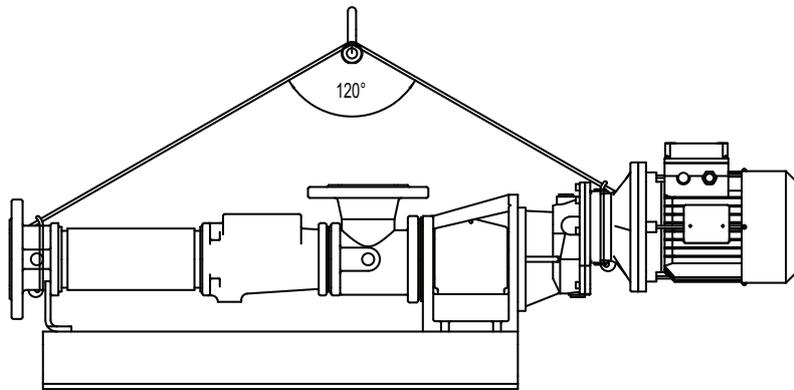
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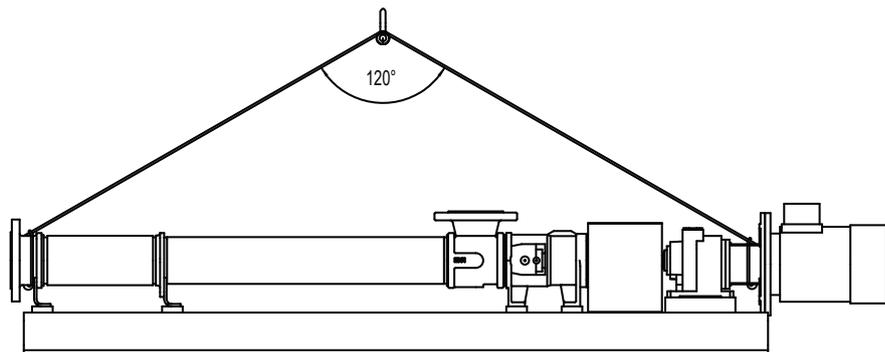
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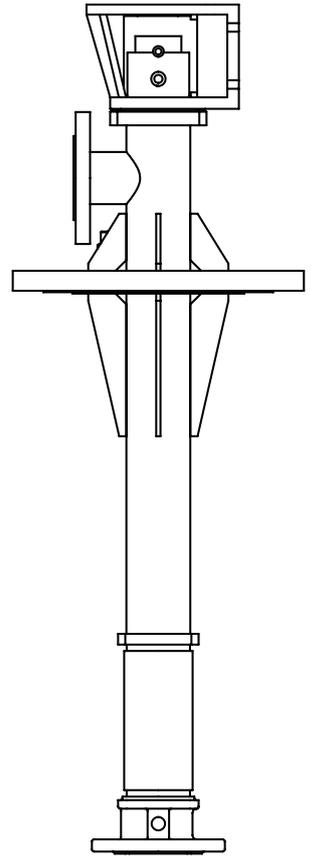
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4



5



# Weights

**NOTE: Weights are for guidance purpose only.**

**Please refer to the documentation issued with your pump or spares.**

## Epsilon

Model	Weight (kg)					
	Bloc Pump	Bareshaft Pump	Stator	Rotor	Flexishaft	Shaft
E11B	13	18	1.24	0.55	0.09	0.48
E11D	14	19	2.6	0.76	0.09	0.48
E12A	12	18	2.59	0.55	0.09	0.48
E12B	14	20	2.53	0.76	0.09	0.48
E12D	23	29	5.5	1.58	0.14	0.48
E13A	16	22	1.24	0.83	0.14	0.48
E13B	19	24	2.51	1.48	0.14	0.48
E13D	N/A	35	5.13	2.88	0.27	1.85
E13K	19	24	2.51	1.36	0.14	0.48
E1XA	28	33	2.1	1.78	0.13	0.48
E1XB	35	39	5.5	4.66	0.27	1.45
E1XD	N/A	56	10.39	5.51	1	2.24
E1XK	N/A	33	5.5	2.7	0.13	0.48
E14A	38	59	3.54	4.53	1.27	1.71
E14B	51	72	7.05	5	1	1.71
E14D	N/A	79	14.01	9.1	1.96	3.3
E14K	52	73	7.12	4.8	0.8	1.71
E15A	58	79	6.31	4.94	1	1.71
E15B	86	107	12.38	9.1	2.2	3.12
E15D	N/A	115	24.53	17.98	3.98	5.43
E15K	65	86	13	4.94	1	1.71
E16A	90	111	11	8.4	2.2	3.12
E16B	118	149	21.49	15.44	3.7	4.3
E16D	N/A	181	42.53	30.15	7.6	8.3
E16K	107	128	5	8.4	2.2	3.12
E17A	126	162	17.36	13.31	3.7	4.3
E17B	172	208	34.27	27.1	4.4	4.3
E17D	N/A	315	68	48.85	8	16.79
E17K	169	205	34.25	17.86	3.7	4.3
E18A	133	183	23.09	17.86	4.4	4.3
E18B	195	252	24.64	33.73	7.2	4.7
E18D	N/A	432	93	64.72	11.3	16.79
E18K	192	242	45.01	17.86	4.4	4.3
E19A	215	275	41.66	47.63	7.2	4.7
E19B	326	386	65.93	47.63	7.2	4.7
E19K	310	370	67.19	47.63	7.2	4.7
E1AA	258	318	37.36	38.83	9.3	4.7
E1AB	409	479	74.36	72.4	13.8	4.7
E1AD	N/A	765	2 x E1AB	174	19.5	23
E1AK	344	414	74.43	38.83	9.3	4.7
E1BA	421	491	64.49	126.84	11.1	4.7
E1BB	N/A	615	129.99	139.39	19.01	22.97
E1BD	N/A	1511	2 x E1BB	320	39.9	52
E1BK	542	612	122.86	131	13.8	4.7
E1CA	N/A	575	92	136.39	24	23
E1CB	N/A	1350	2 x E1CA	307.36	52	51
E1DA	N/A	675	121	178	24	23
E1EA	N/A	1625	421	321	55	52

**NOTE: Weights are for guidance purpose only.**

**Please refer to the documentation issued with your pump or spares.**

## Epsilon

Model	Weight (lb)					
	Bloc Pump	Bareshaft Pump	Stator	Rotor	Flexishaft	Shaft
E11B	28.7	39.7	2.7	1.2	0.2	1.1
E11D	30.9	41.9	5.7	1.7	0.2	1.1
E12A	26.5	39.7	5.7	1.2	0.2	1.1
E12B	30.9	44.1	5.6	1.7	0.2	1.1
E12D	50.7	63.9	5.5	3.5	0.3	1.1
E13A	35.3	48.5	2.7	1.8	0.3	1.1
E13B	41.9	52.9	5.5	3.3	0.3	1.1
E13D	N/A	77.2	11.3	6.3	0.6	4.1
E13K	41.9	52.9	5.5	3.0	0.3	1.1
E1XA	61.7	72.8	4.6	3.9	0.3	1.1
E1XB	77.2	86.0	12.1	10.3	0.6	4.1
E1XD	N/A	123.5	22.9	12.1	2.2	4.9
E1XK	N/A	72.8	12.1	6.0	0.3	1.1
E14A	83.8	130.1	7.8	10.0	2.8	3.8
E14B	112.4	158.7	15.5	11.0	2.2	3.8
E14D	N/A	174.2	30.9	20.1	4.3	7.3
E14K	114.6	160.9	15.7	10.6	1.8	3.8
E15A	127.9	174.2	13.9	10.9	2.2	3.8
E15B	189.6	235.9	27.3	20.1	4.9	6.9
E15D	N/A	253.5	54.1	39.6	8.8	12.0
E15K	143.3	189.6	28.7	10.9	2.2	3.8
E16A	198.4	244.7	24.3	18.5	4.9	6.9
E16B	260.1	328.5	47.4	34.0	8.2	9.5
E16D	N/A	399.0	93.8	66.5	16.8	18.3
E16K	235.9	282.2	11.0	18.5	4.9	6.9
E17A	277.8	357.1	38.3	29.3	8.2	9.5
E17B	379.2	458.6	75.6	59.7	9.7	9.5
E17D	N/A	694.5	149.9	107.7	17.6	37.0
E17K	372.6	452.0	75.5	39.4	8.2	9.5
E18A	293.2	403.4	50.9	39.4	9.7	9.5
E18B	429.9	555.6	54.3	74.4	15.9	10.4
E18D	N/A	952.4	205.0	142.7	24.9	37.0
E18K	423.3	533.5	99.2	39.4	9.7	9.5
E19A	474.0	606.3	91.8	105.0	15.9	10.4
E19B	718.7	851.0	145.4	105.0	15.9	10.4
E19K	683.4	816.0	148.1	105.0	15.9	10.4
E1AA	568.8	701.1	82.4	85.6	20.5	10.4
E1AB	901.7	1056.0	163.9	159.6	30.4	10.4
E1AD	N/A	1687.0	2 x E1AB	383.6	43.0	50.7
E1AK	758.4	912.7	164.1	85.6	20.5	10.4
E1BA	928.1	1082.5	142.2	279.6	24.5	10.4
E1BB	N/A	1355.8	286.6	307.3	41.9	50.6
E1BD	N/A	3331.2	2 x E1BB	705.5	88.0	114.6
E1BK	1194.9	1349.2	270.9	288.8	30.4	10.4
E1CA	N/A	1267.7	202.8	300.7	52.9	50.7
E1CB	N/A	2976.2	2 x E1CA	677.6	114.6	112.4
E1DA	N/A	1488.1	266.8	392.4	52.9	50.7
E1EA	N/A	3582.5	928.1	707.7	121.3	114.6

# Diagnostics

SYMPTOMS	POSSIBLE CAUSES
<ol style="list-style-type: none"> <li>1. NO DISCHARGE</li> <li>2. LOSS OF CAPACITY</li> <li>3. IRREGULAR DISCHARGE</li> <li>4. PRIMING LOST AFTER START</li> <li>5. PUMP STALLS AT START UP</li> <li>6. PUMP OVERHEATS</li> <li>7. MOTOR OVERHEATS</li> <li>8. EXCESSIVE POWER ABSORBED BY PUMP</li> <li>9. NOISE AND VIBRATION</li> <li>10. PUMP ELEMENT WEAR</li> <li>11. EXCESSIVE GLAND OR SEAL WEAR</li> <li>12. GLAND LEAKAGE</li> <li>13. SEIZURE</li> </ol>	<ol style="list-style-type: none"> <li>1. 2. 3. 7. 26. 28. 29.</li> <li>3. 4. 5. 6. 7. 8. 9. 10. 22. 13. 16. 17. 21. 22. 23. 29</li> <li>3. 4. 5. 6. 7. 8. 13. 15. 29.</li> <li>3. 4. 5. 6. 7. 8. 13. 15</li> <li>8. 11. 24.</li> <li>8. 9. 11. 12. 18. 20</li> <li>8. 11. 12. 15. 18. 20.</li> <li>8. 11. 12. 15. 18. 20</li> <li>3. 4. 5. 6. 7. 8. 9. 11. 13. 15. 18. 19. 20. 22. 23. 27. 31</li> <li>9. 11.</li> <li>12. 14. 25. 30.</li> <li>13. 14.</li> <li>9. 11. 12. 20.</li> </ol>
LIST OF CAUSES	REMEDIAL ACTIONS
<ol style="list-style-type: none"> <li>1. INCORRECT DIRECTION OF ROTATION</li> <li>2. PUMP UNPRIMED</li> <li>3. INSUFFICIENT N.P.S.H. AVAILABLE</li> <li>4. PRODUCT VAPORISING IN SUPPLY LINE</li> <li>5. AIR ENTERING SUPPLY LINE</li> <li>6. INSUFFICIENT HEAD ABOVE SUPPLY VESSEL OUTLET</li> <li>7. FOOTVALVE/STRAINER OBSTRUCTED OR BLOCKED</li> <li>8. PRODUCT VISCOSITY ABOVE RATED FIGURE</li> <li>9. PRODUCT TEMP. ABOVE RATED FIGURE</li> <li>10. PRODUCT VISCOSITY BELOW RATED FIGURE</li> <li>11. DELIVERY PRESSURE ABOVE RATED FIGURE</li> <li>12. GLAND OVERTIGHT</li> <li>13. GLAND UNDERTIGHT</li> <li>14. GLAND FLUSHING INADEQUATE</li> <li>15. PUMP SPEED ABOVE RATED FIGURE</li> <li>16. PUMP SPEED BELOW RATED FIGURE</li> <li>17. BELT DRIVE SLIPPING</li> <li>18. COUPLING MISALIGNED</li> <li>19. INSECURE PUMP/DRIVE MOUNTING</li> <li>20. SHAFT BEARING WEAR/FAILURE</li> <li>21. WORN PUMP ELEMENT</li> <li>22. RELIEF VALVE CHATTER</li> <li>23. R.V. INCORRECTLY SET</li> <li>24. LOW VOLTAGE</li> <li>25. PRODUCT ENTERING PACKING AREA</li> <li>26. DRIVE TRAIN BREAKAGE</li> <li>27. NEGATIVE OR VERY LOW DELIVERY HEAD</li> <li>28. DISCHARGE BLOCKED/VALVE CLOSED</li> <li>29. STATOR TURNING</li> <li>30. STUFFING BOX 'EATS' PACKING</li> <li>31. VEE BELTS</li> </ol>	<ol style="list-style-type: none"> <li>1. REVERSE MOTOR</li> <li>2. BLEED SYSTEM OF AIR/GAS</li> <li>3. INCREASE SUCTION HEAD OR REDUCE SPEED/TEMP.</li> <li>4. INCREASE N.P.S.H. AVAILABLE (SEE 3 ABOVE)</li> <li>5. CHECK PIPE JOINTS/GLAND ADJUSTMENT</li> <li>6. RAISE VESSEL/INCREASE PIPE SIZE</li> <li>7. CLEAN OUT SUCTION LINE/VALVES</li> <li>8. DECREASE PUMP SPEED/INCREASE TEMP.</li> <li>9. COOL THE PRODUCT</li> <li>10. INCREASE PUMP SPEED/REDUCE TEMP.</li> <li>11. CHECK FOR BLOCKAGES IN DELIVERY LINE</li> <li>12. ADJUST GLAND SEE O&amp;M INSTRUCTIONS</li> <li>13. ADJUST GLAND SEE O&amp;M INSTRUCTIONS</li> <li>14. CHECK FLUID FLOWS FREELY INTO GLAND</li> <li>15. DECREASE PUMP SPEED</li> <li>16. INCREASE PUMP SPEED</li> <li>17. RE-TENSION BELTS</li> <li>18. CHECK AND ADJUST ALIGNMENT</li> <li>19. CHECK AND TIGHTEN ALL PUMP MOUNTINGS</li> <li>20. REPLACE BEARINGS</li> <li>21. FIT NEW PARTS</li> <li>22. CHECK CONDITION OF VALVE/RENEW</li> <li>23. RE-ADJUST SPRING COMPRESSION</li> <li>24. CHECK VOLTAGE/WIRING SIZES</li> <li>25. CHECK PACKING CONDITION AND TYPE</li> <li>26. CHECK AND REPLACE BROKEN COMPONENTS</li> <li>27. CLOSE DELIVERY VALVE SLIGHTLY</li> <li>28. REVERSE PUMP/RELIEVE PRESSURE/CLEAR BLOCKAGES</li> <li>29. REPLACE WORN PARTS/TIGHTEN UP STATOR BOLTS</li> <li>30. CHECK FOR WORN SHAFT AND REPLACE</li> <li>31. CHECK AND ADJUST TENSION OR REPLACE</li> </ol>

# Part Number Reference

DRG. REF	DESCRIPTION	DRG. REF	DESCRIPTION
01A	BODY	P201	TAPER PLUG
01B	BODY ADAPTOR	P202	TAPER PLUG
06A	NAMEPLATE (SOG)		
06B	NAMEPLATE (DOG)	P401	TOROIDAL SEAL RING
08A	GLAND	P402	TOROIDAL SEAL RING
10A	MECHANICAL SEAL / GLAND PACKING	P403	TOROIDAL SEAL RING
10B	ROTARY SHAFT LIPSEAL (OPTIONAL)	P404	TOROIDAL SEAL RING
15A	THROWER GUARD		
20B	GASKET - GLAND	P501	TAPER PLUG
20C	GASKET - GLAND	P502	TAPER PLUG
20D	GASKET - SUCT. CHAMBER EXT	P503	STL. HEX. NUT
22A	STATOR	P504	STL. BRIGHT WASHER
23A	SUCTION CHAMBER	P505	SINGLE COIL SPRING WASHER
23B	SUCTION CHAMBER EXTENSION - INSPECTION PORT	P50	STL. HEX. NUT
23C	SUCTION CHAMBER EXTENSION TUBE	P507	STL. BRIGHT WASHER
24A	END COVER	P508	SINGLE COIL SPRING WASHER
25A	ROTOR	P509	TOROIDAL SEAL RING
26A	FLEXISHAFT	P510	TOROIDAL SEAL RING
27A	DRIVE CLAMP	P511	TOROIDAL SEAL RING
27B	DRIVE CLAMP PIN	P512	STL. HEX. HD. BOLT
29C	SHAFT PIN	P513	CLAMP BOLTS
32A	DRIVE SHAFT	P514	SINGLE COIL SPRING WASHER
42A	THROWER	P515	STL.HEX.NUT
62A	SUPPORT FOOT	P516	STL. HEX. HD. BOLT
65A	MECH SEAL CARRIER / GLAND SELECTION	P517	STL. HEX. HD. BOLT
66A	ABUTMENT RING	P519	TAPER PLUG
75A	SLEEVE	P523	STL. STUD
76A	ADAPTOR FLANGE	P524	SINGLE COIL SPRING WASHER
95A	TIE BARS - STATOR	P525	STL. BRIGHT WASHER
95B	TIE BARS - SUCTION CHAMBER EXTENSION TUBE	P526	STL.HEX.NUT
		P527	STL.STUD
		P528	STL.BRIGHT WASHER
		P529	SINGLE COIL SPRING WASHER
P104	STL. HEX. HD. BOLT	P530	STL. HEX NUT
P105	STL. HEX. NUT		
P106	STL. BRIGHT WASHER	P501	STL.HEX. HD. BOLT
P107	SINGLE COIL SPRING WASHER	P502	SINGLE COIL SPRING WASHER
P109	STL. HEX. NUT	P603	STL. BRIGHT WASHER
		P504	STL.HEX. NUT

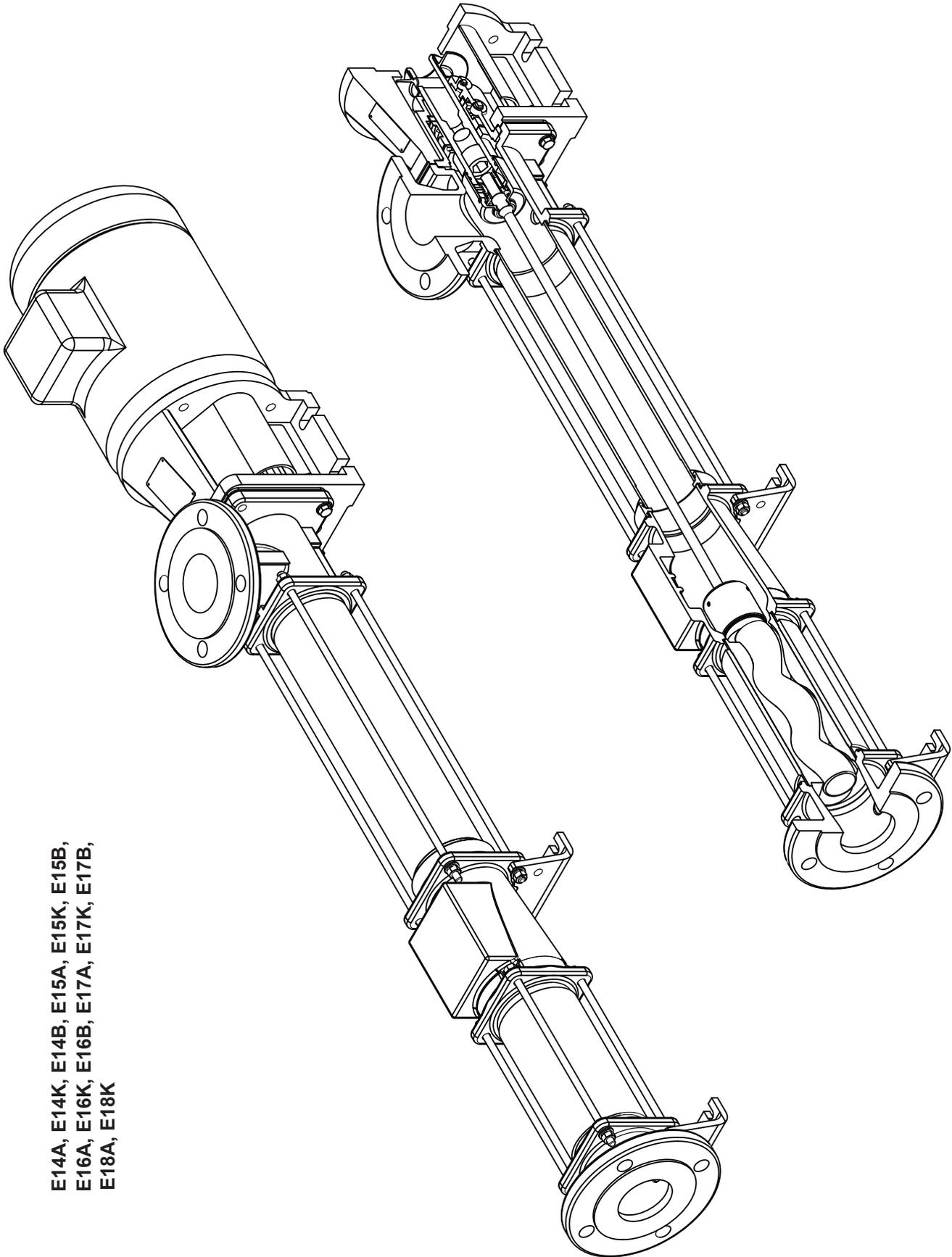
## IMPORTANT NOTE

THE DRAWING REFERENCES SHOWN GIVE THE DESCRIPTION OF ALL THE PARTS DETAILED ON THE SECTIONAL DRAWINGS IN THIS SECTION OF THE BOOK. THEREFORE SOME OF THE REFERENCES MAY NOT BE SHOWN ON ANY ONE.

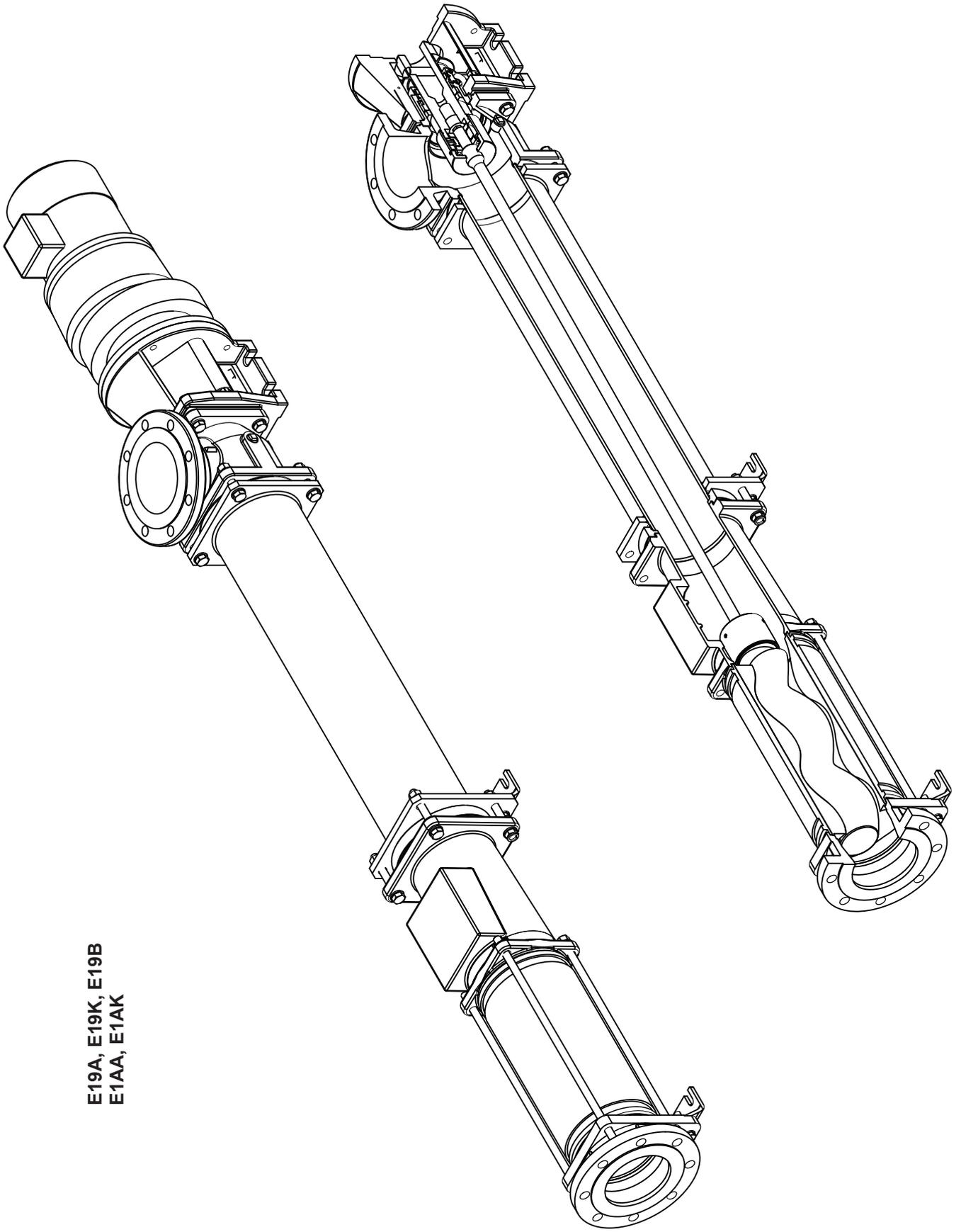
# Pump Coding

Features	Description	Basic Pump Code										Standard Variation						
		1	2	3	4	5	6	7	8	9	10	/	12	13	14	15		
Range	Epsilon	E																
Design MK No	2007		1															
Maximum Pump Capacity at Maximum Speed and Zero Pressure	1.3m³/h (5.7 USGPM) @ 1750 rpm			1														
	3.3m³/h (14.5 USGPM) @ 1750 rpm			2														
	10m³/h (44.0 USGPM) @ 1500 rpm			3														
	13m³/h (57.3 USGPM) @ 1500 rpm			X														
	22m³/h (96.9 USGPM) @ 1000 rpm			4														
	37m³/h (163.0 USGPM) @ 800 rpm			5														
	57m³/h (251.1 USGPM) @ 700 rpm			6														
	79m³/h (348.0 USGPM) @ 600 rpm			7														
	97m³/h (427.3 USGPM) @ 500 rpm			8														
	125m³/h (550.7 USGPM) @ 450 rpm			9														
	165m³/h (726.9 USGPM) @ 400rpm			A														
	225m³/h (991.2 USGPM) @ 350 rpm			B														
	210m³/h (925.1 USGPM) @ 270 rpm			C														
	290m³/h (1277.5 USGPM) @ 270 rpm			D														
420m³/h (1850.2 USGPM) @ 200 rpm			E															
Stages	Single stage				A													
	Two stage				B													
	Four stage				D													
	Single stage - extended pitch				K													
Casing Material	Cast Iron					C												
	Stainless steel					S												
Rotating Parts	Code 1						1											
	Code 5						5											
	Code 8						8											
Rotor Mk No	Mk 0 (Oversized)							0										
	Mk1 (Standard)							1										
	Mk3 (Temperature)							3										
	Mk5 (Temperature)							5										
Stator Material	RA, RR etc.									R								
Flexishaft / Seal Type	Mechanical Seal - St Stl Flexishaft										M							
	Packed Gland - St. Stl Flexishaft										P							
	Mechanical Seal - Titanium Flexishaft										R							
	Packed Gland - Titanium Flexishaft										S							
Build Option	Refer to product manual section 2 & 3, drive selections										A							
											B							
												H						
/											/							
Variation	For special requirements contact NOV													A	1	2	3	

# General Arrangement and Quarter Section

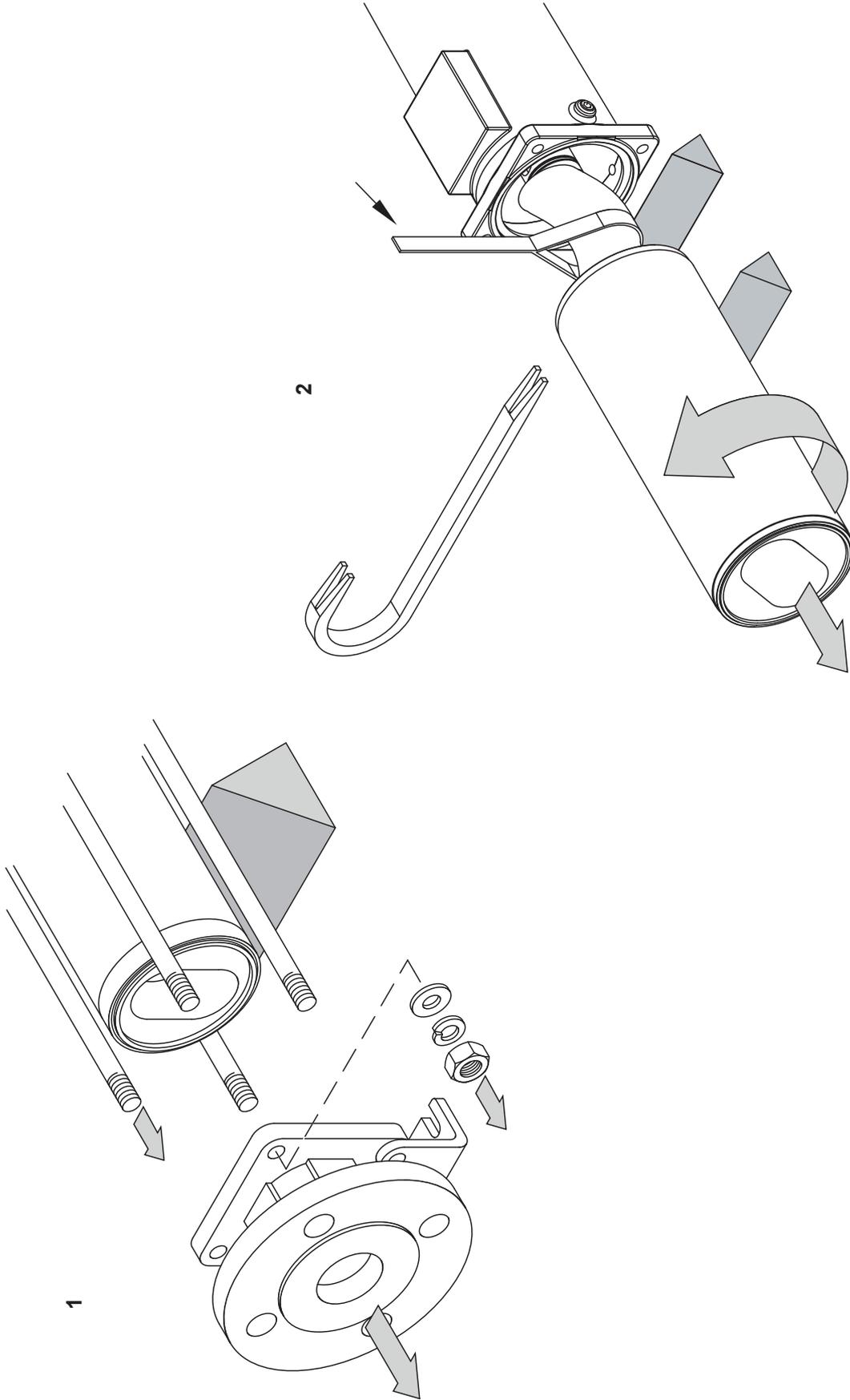


E14A, E14K, E14B, E15A, E15K, E15B,  
E16A, E16K, E16B, E17A, E17K, E17B,  
E18A, E18K

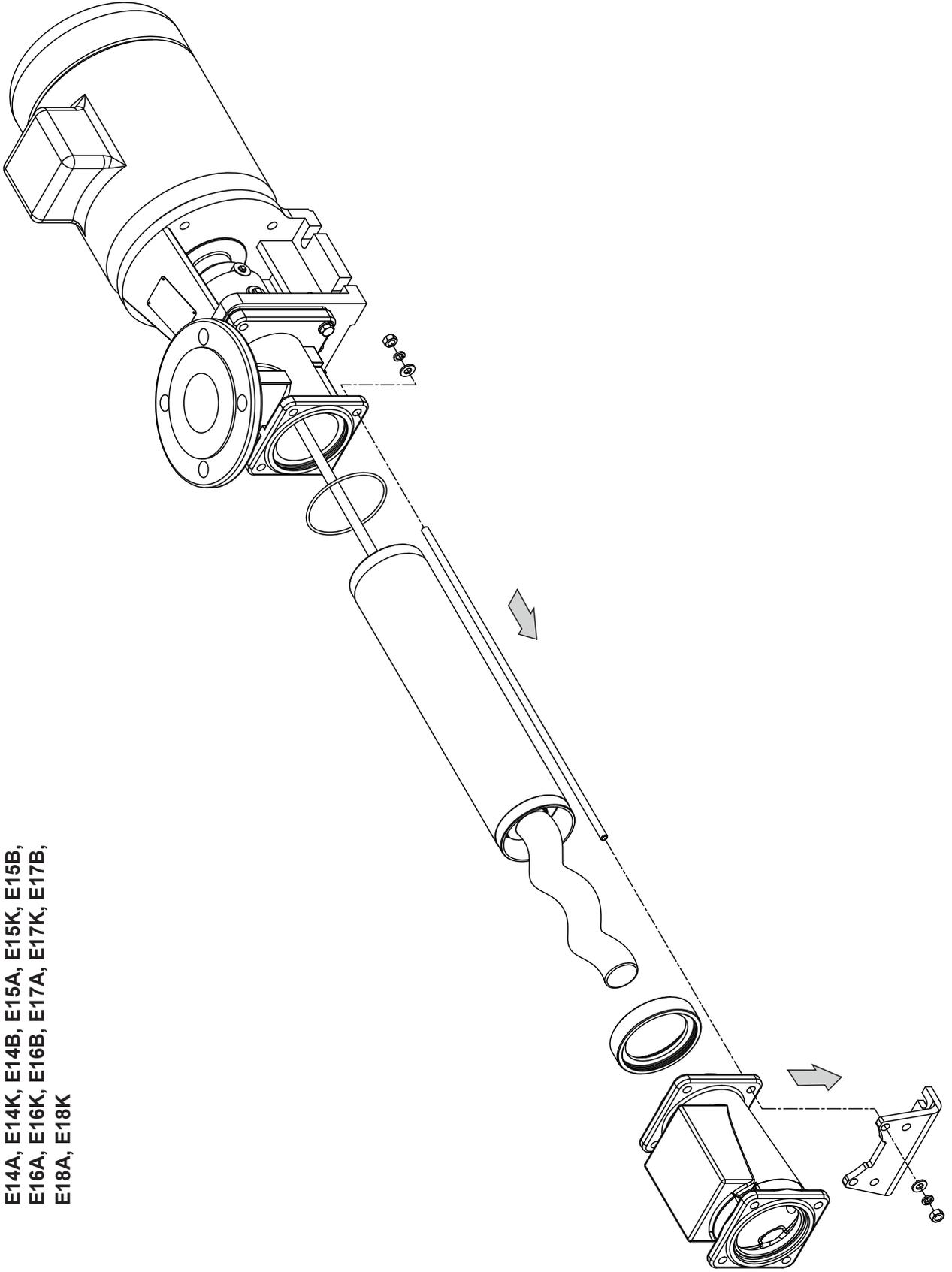


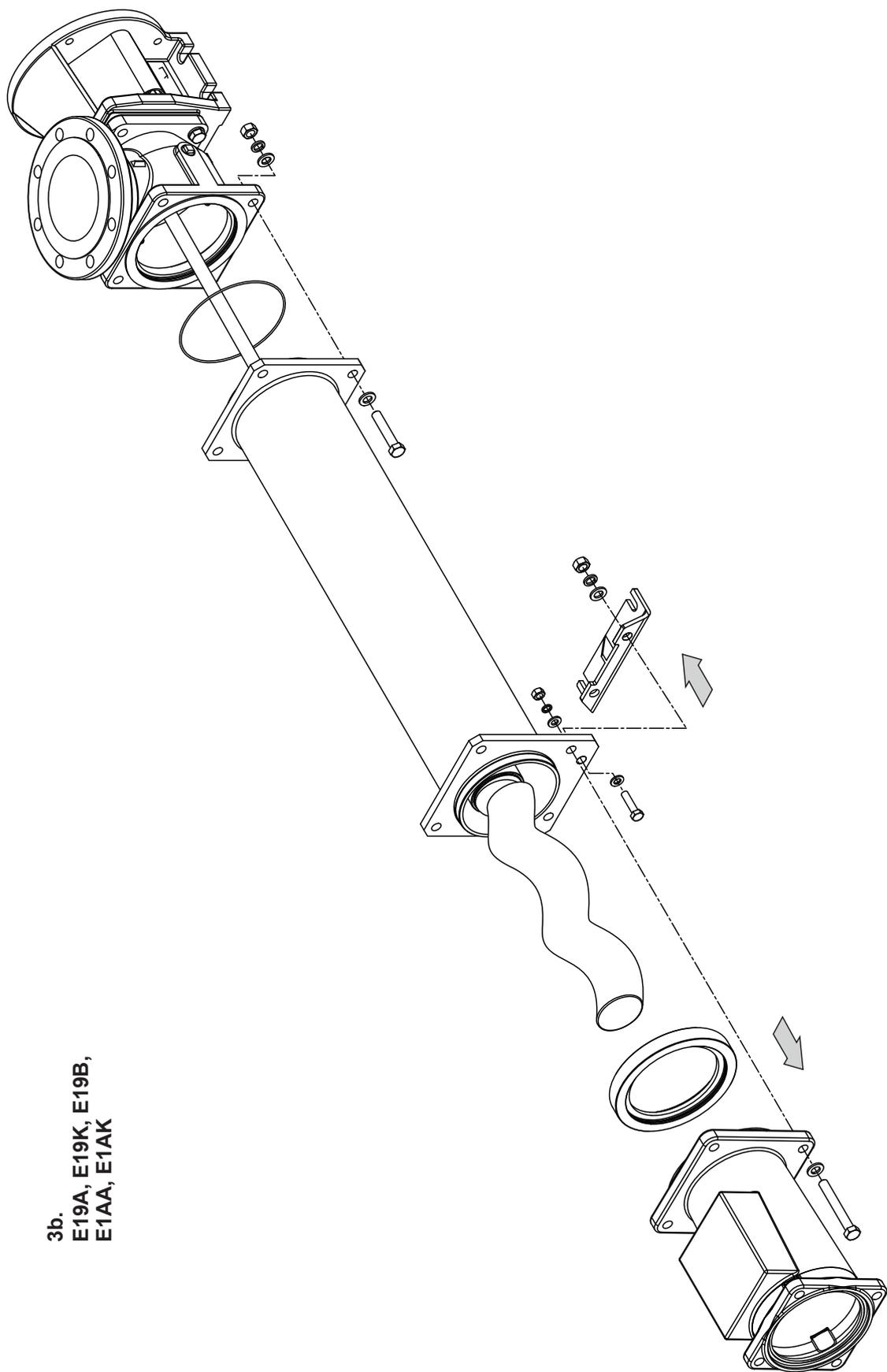
E19A, E19K, E19B  
E1AA, E1AK

# Dismantling

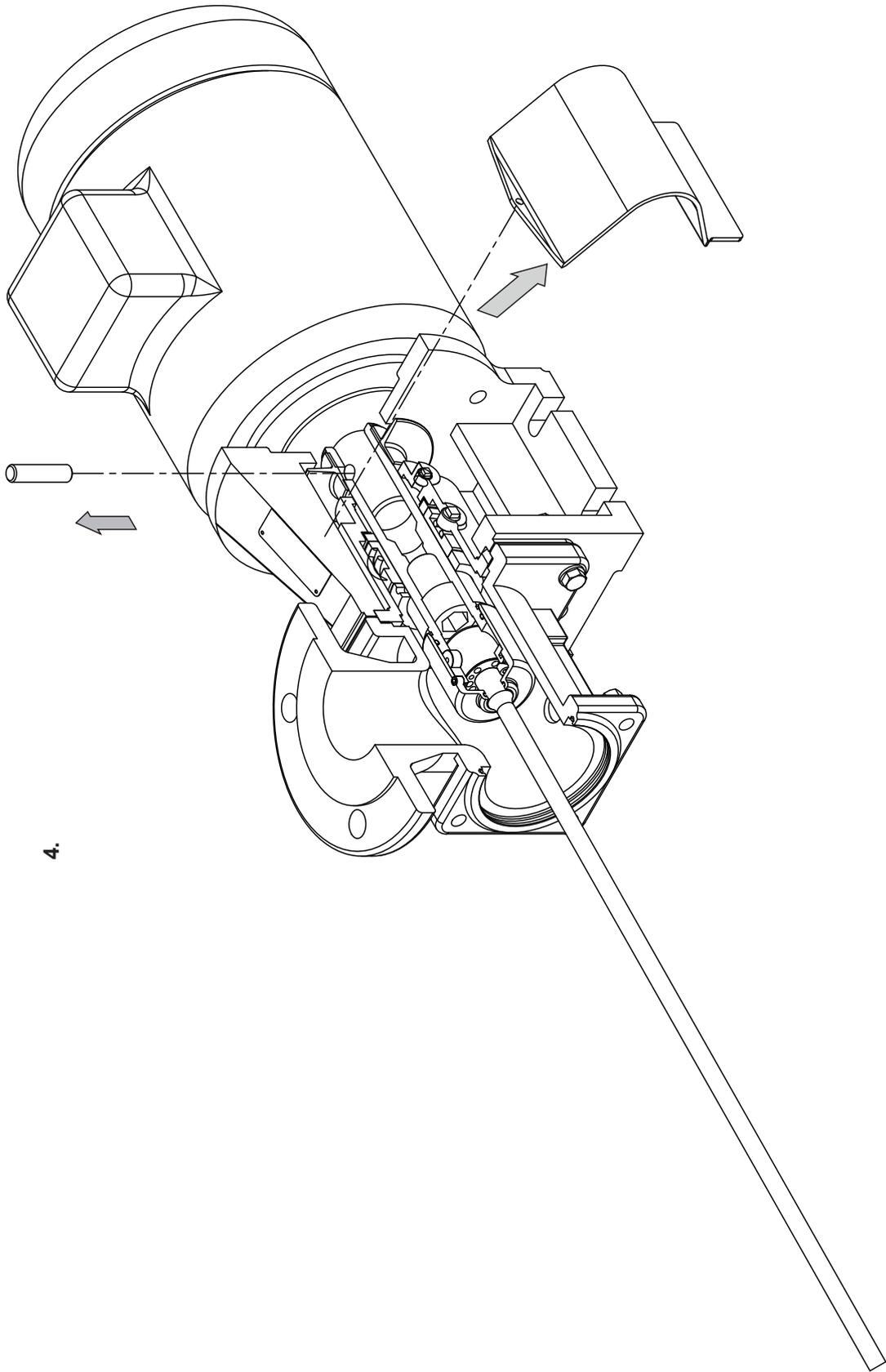


3a.  
E14A, E14K, E14B, E15A, E15K, E15B,  
E16A, E16K, E16B, E17A, E17K, E17B,  
E18A, E18K

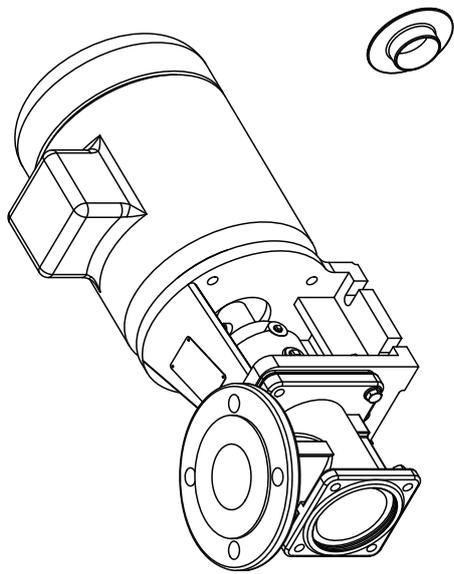




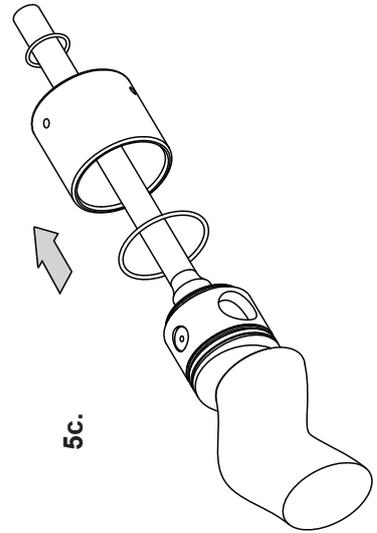
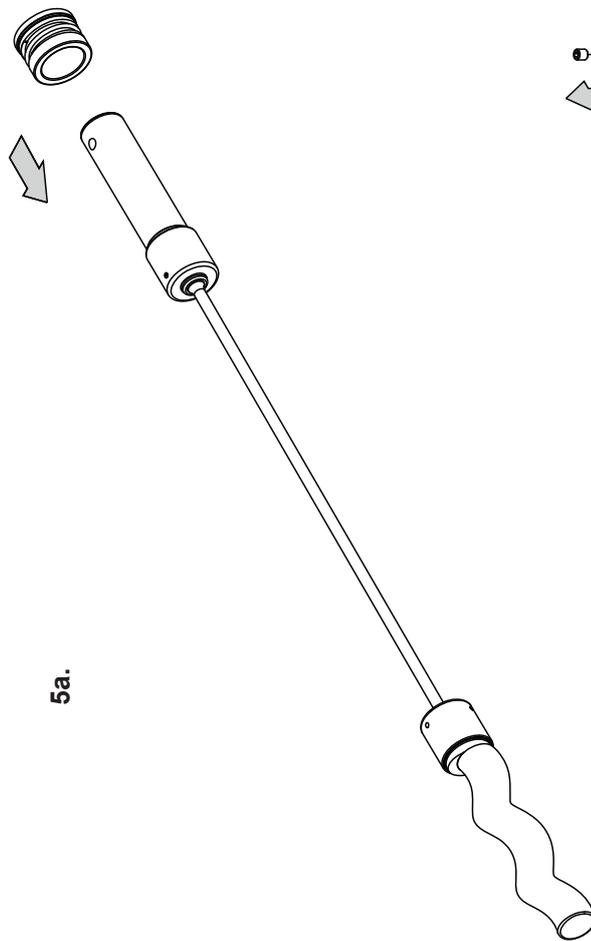
3b.  
E19A, E19K, E19B,  
E1AA, E1AK



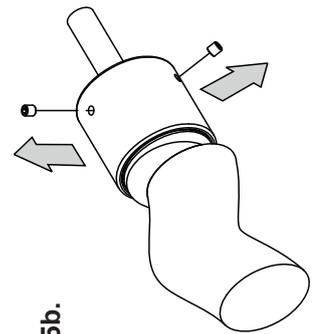
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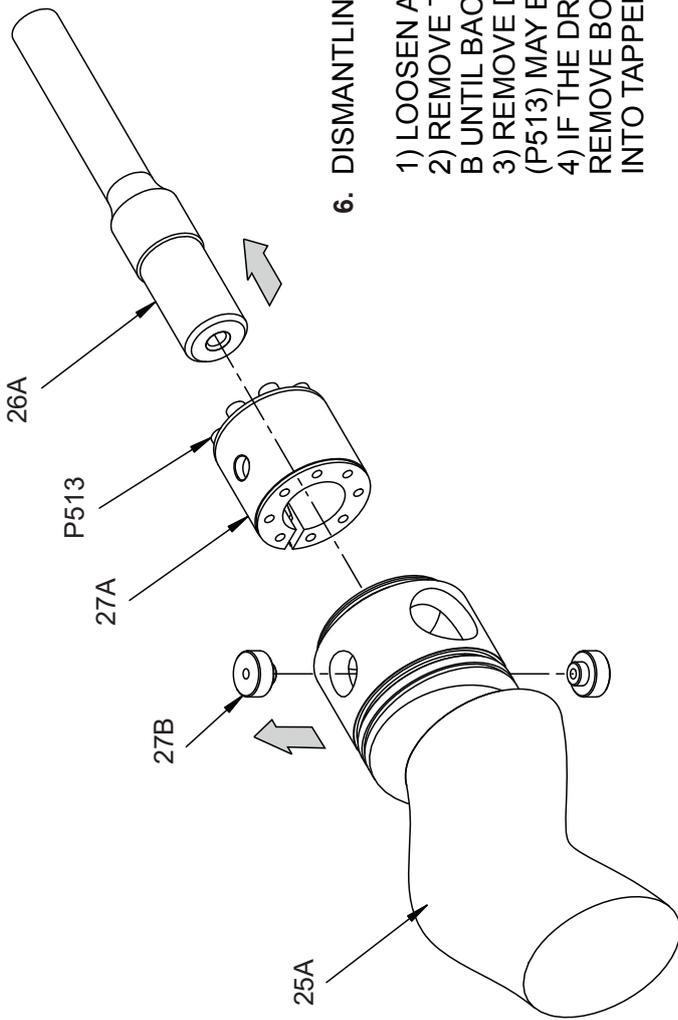
5a.



5c.

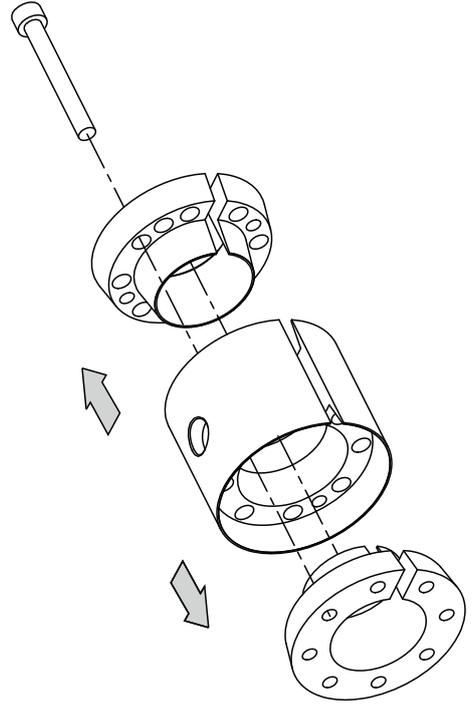
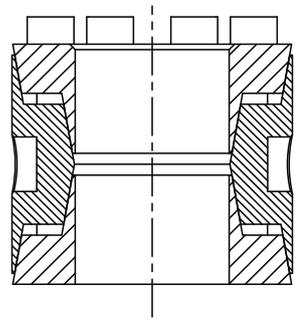
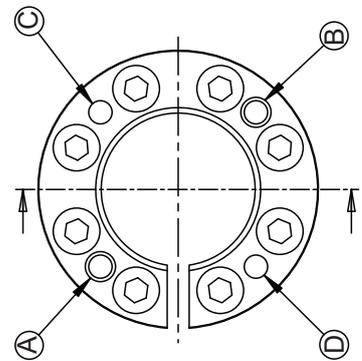


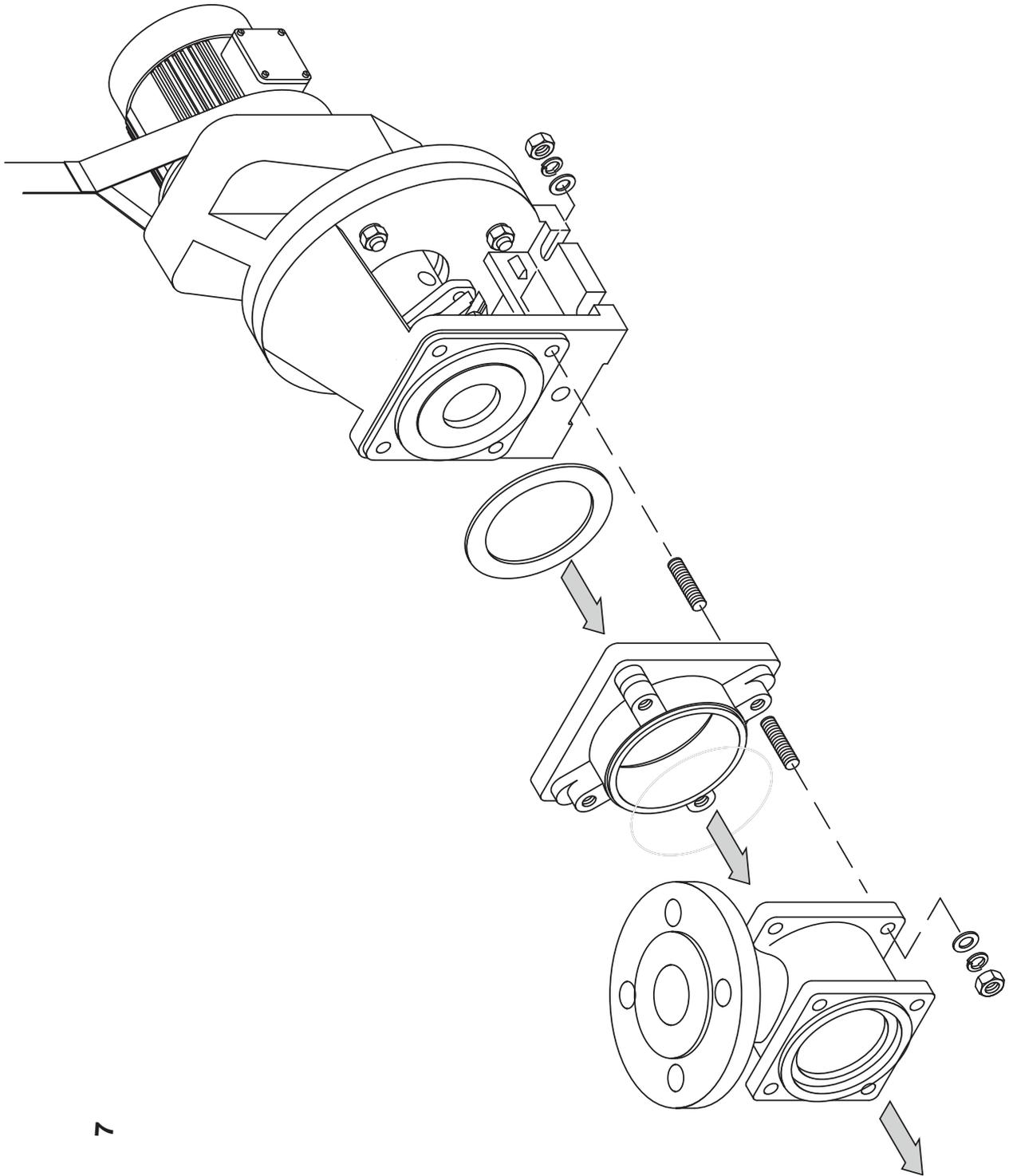
5b.



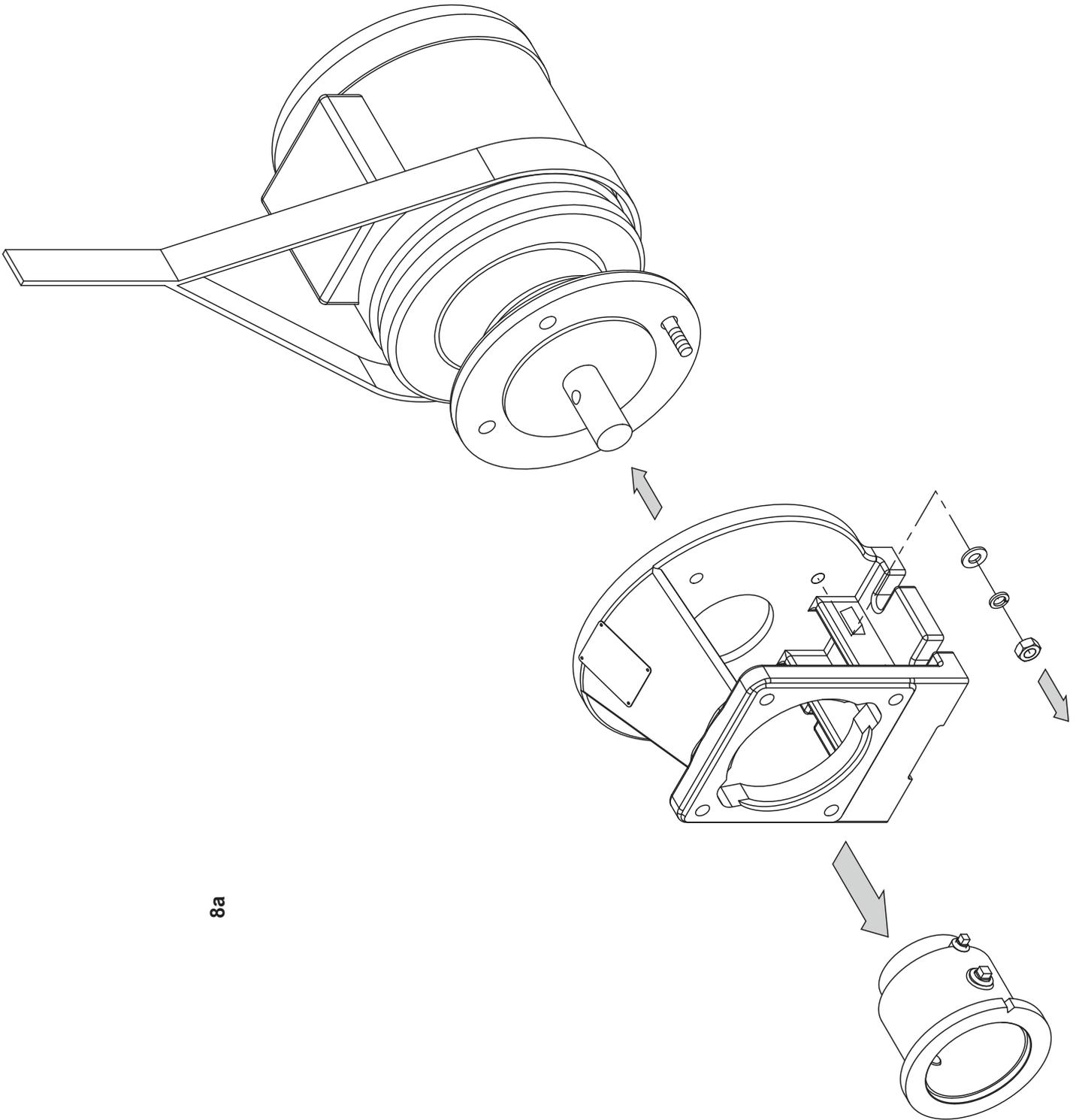
**6. DISMANTLING NOTES**

- 1) LOOSEN ALL DRIVE CLAMP BOLTS (P513)
- 2) REMOVE TWO BOLTS (P513) AND SCREW INTO HOLES A & B UNTIL BACK TAPER IS BROKEN
- 3) REMOVE DRIVE CLAMP PINS (27B) DRIVE CLAMP BOLTS (P513) MAY BE UTILISED IF NECESSARY.
- 4) IF THE DRIVE CLAMP (27A) IS STILL LOCKED IN POSITION REMOVE BOLTS (P513) FROM POSITIONS A & B AND SCREW INTO TAPPED HOLES C & D TO BREAK FRONT TAPER

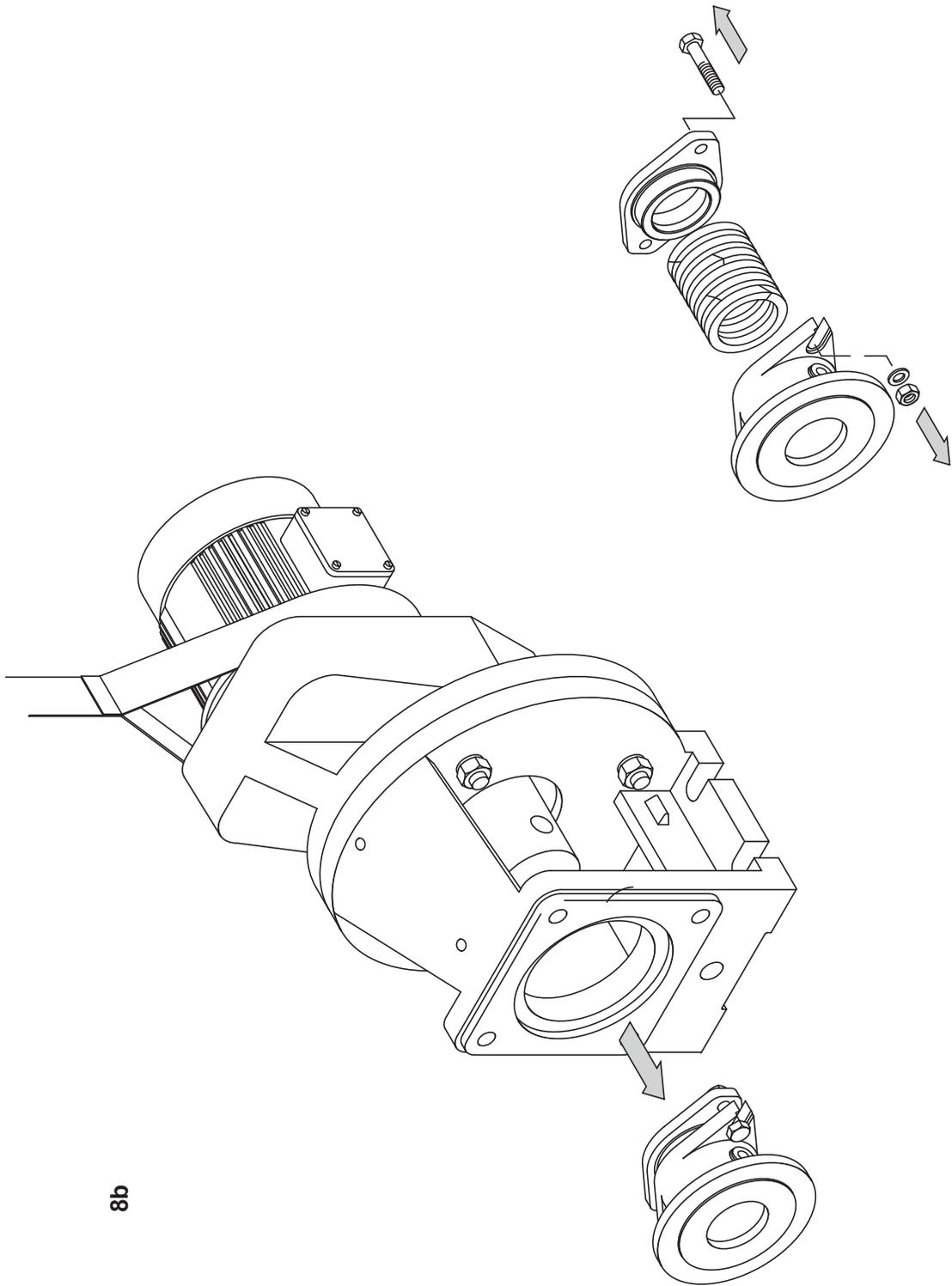




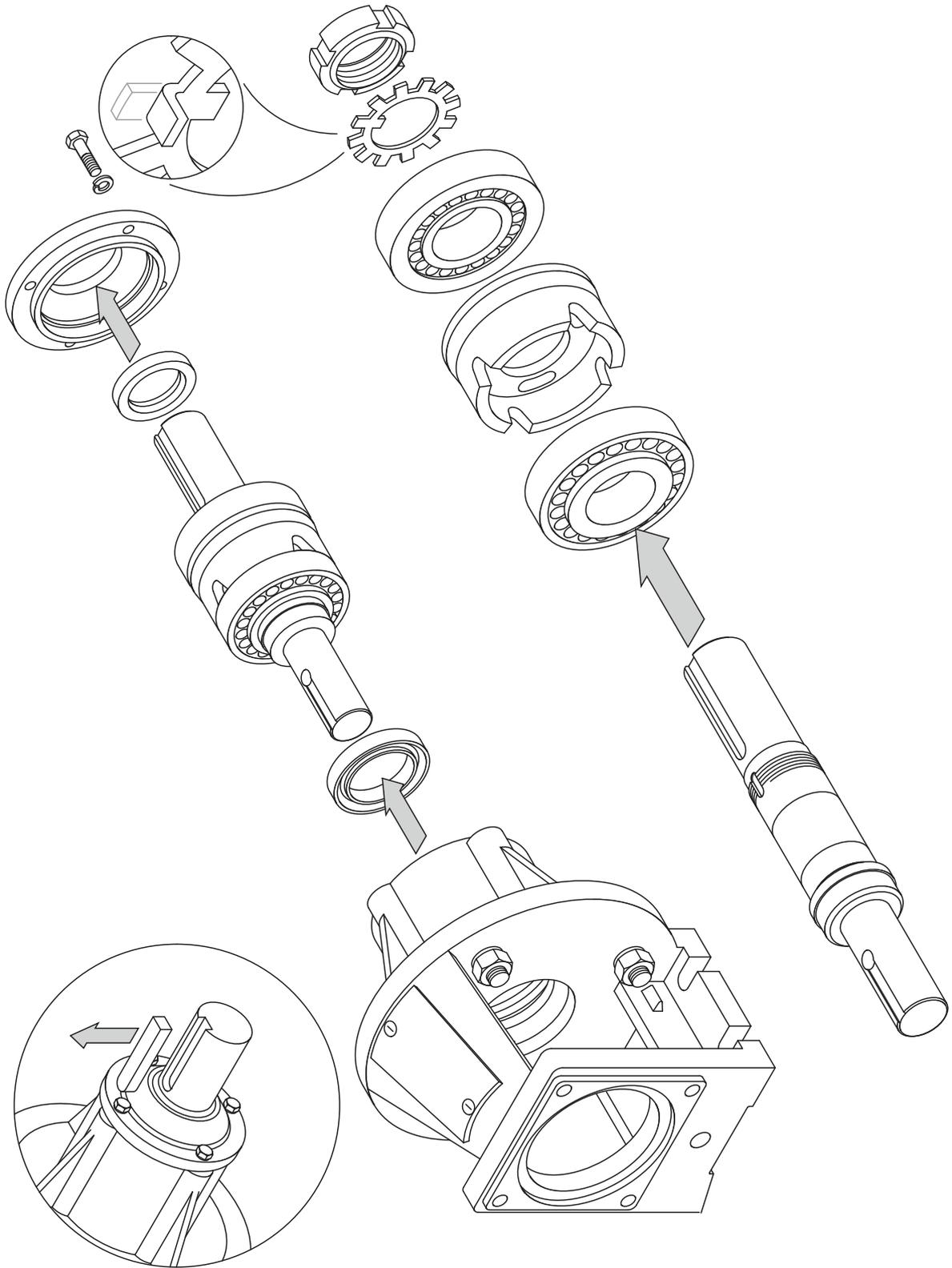
7



8a

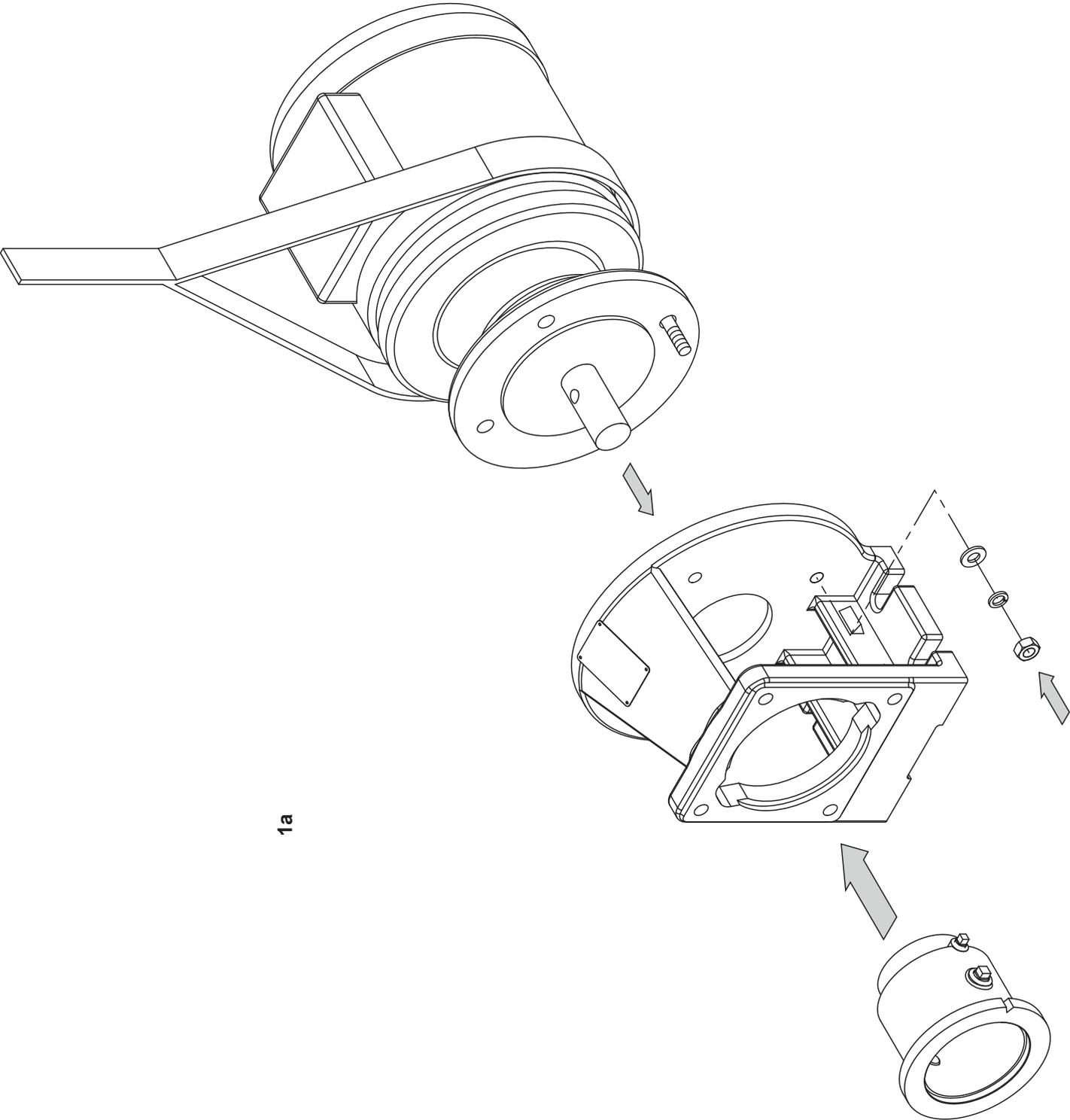


8b

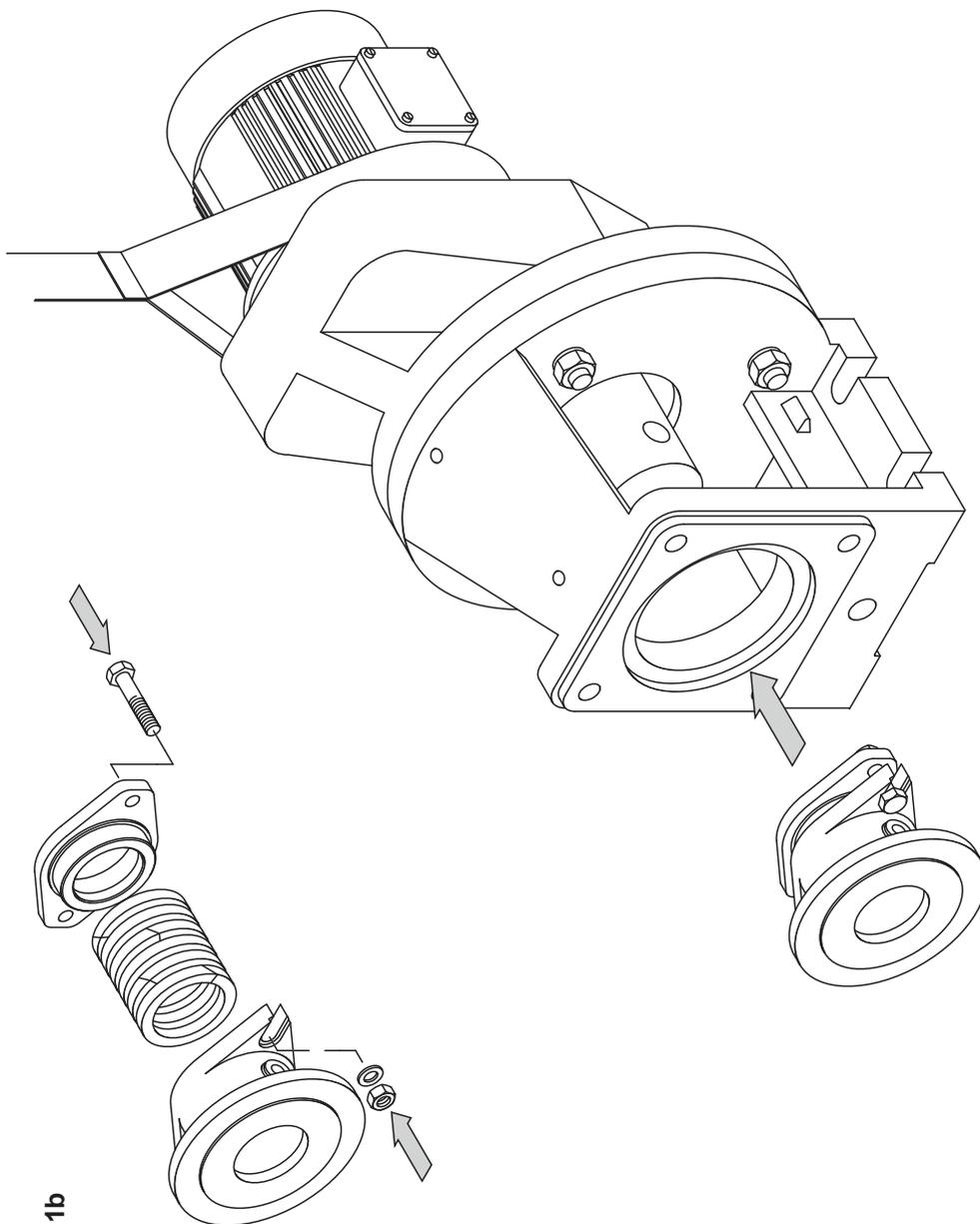


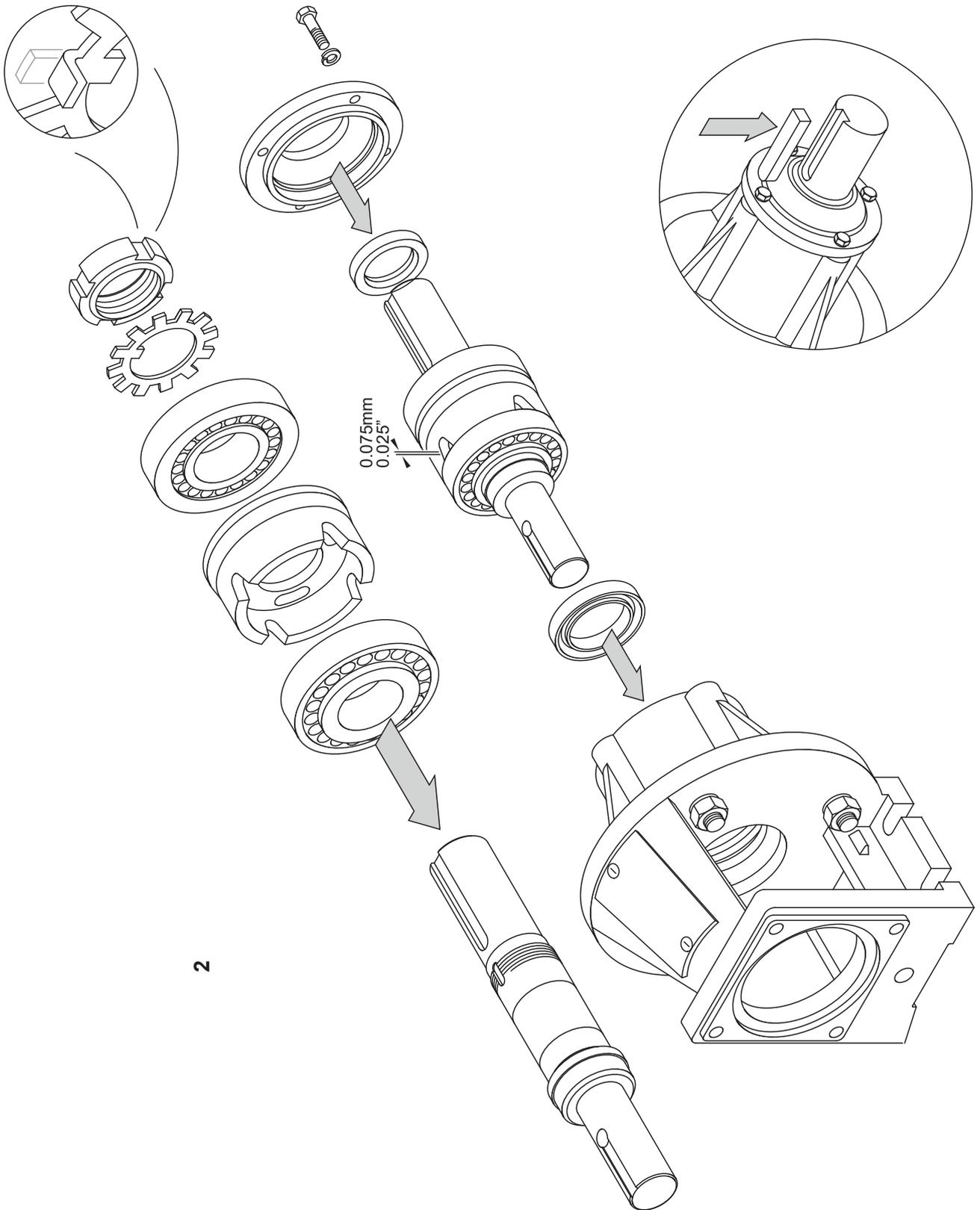
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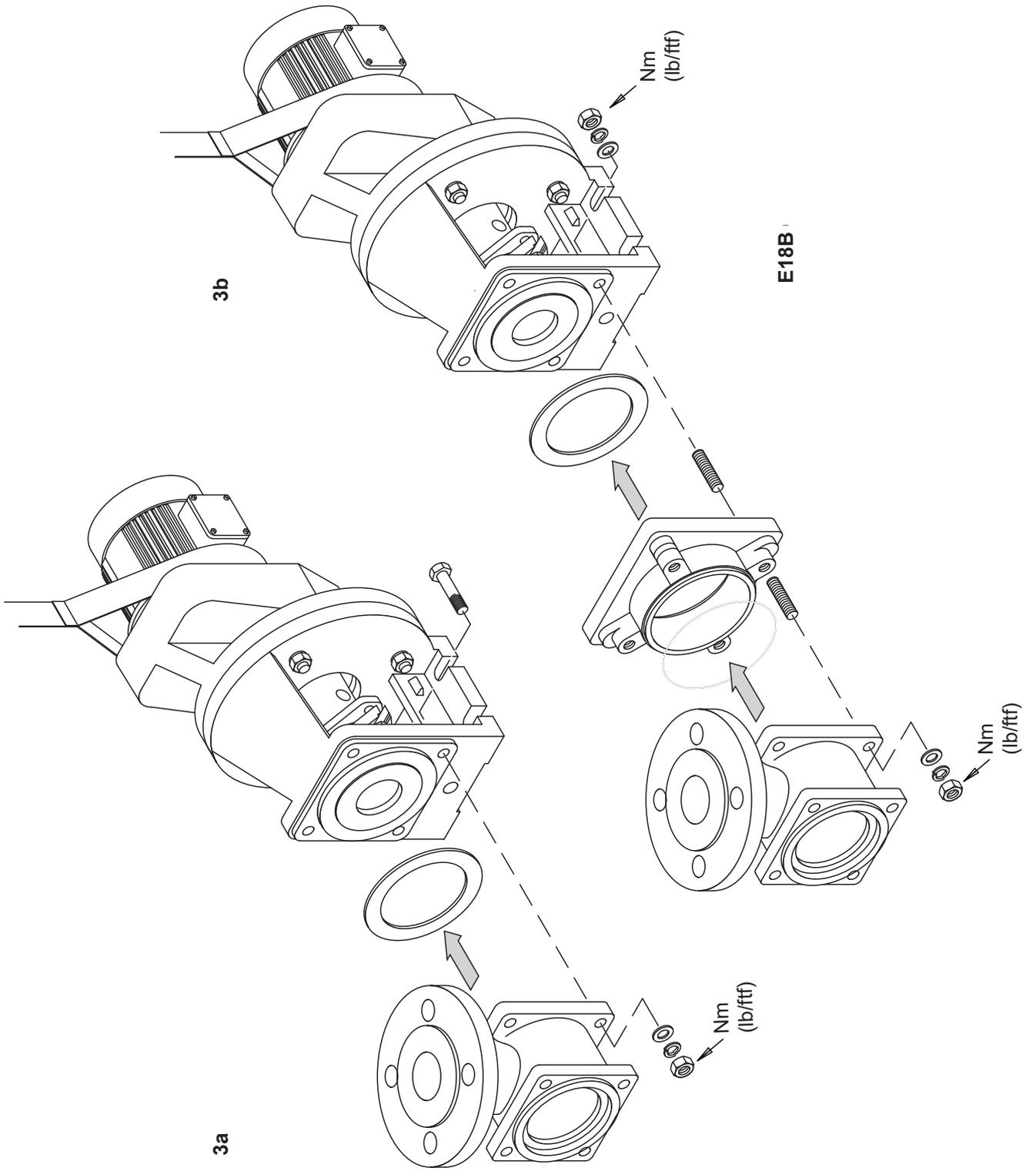
# Assembly

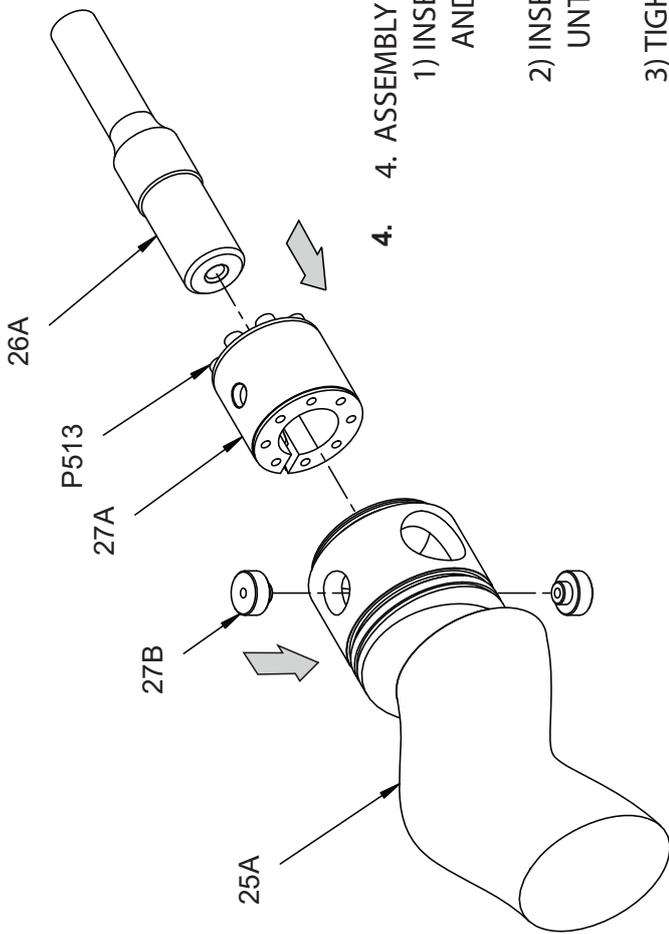


1a





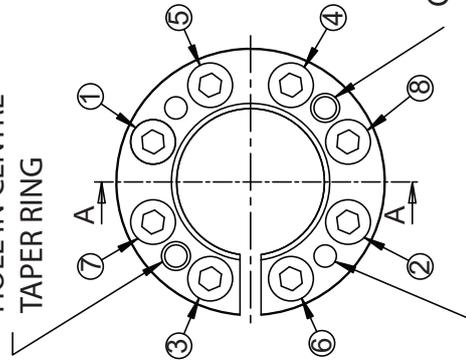




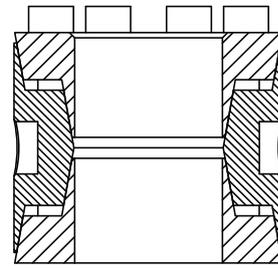
4. ASSEMBLY NOTES

- 1) INSERT THE DRIVE CLAMP (27A) INTO THE ROTOR HEAD (25A) AND SECURE IN PLACE WITH THE DRIVE CLAMP PINS (27B)
- 2) INSERT THE FLEXISHAFT (26A) INTO THE DRIVE CLAMP (27A) UNTIL IT LOCATES ON THE CHAMFER
- 3) TIGHTEN THE DRIVE CLAMP BOLTS (P513) GRADUALLY IN THE NUMBERED SEQUENCE (SEE BOTTOM LEFT VIEW) UNTIL THE SPECIFIED TORQUE IS REACHED.

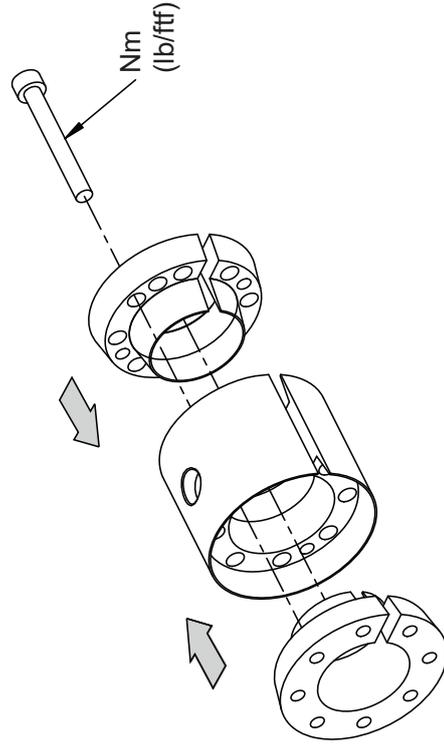
CLEARANCE HOLE TO BE IN LINE WITH TAPPED HOLE IN CENTRE TAPER RING

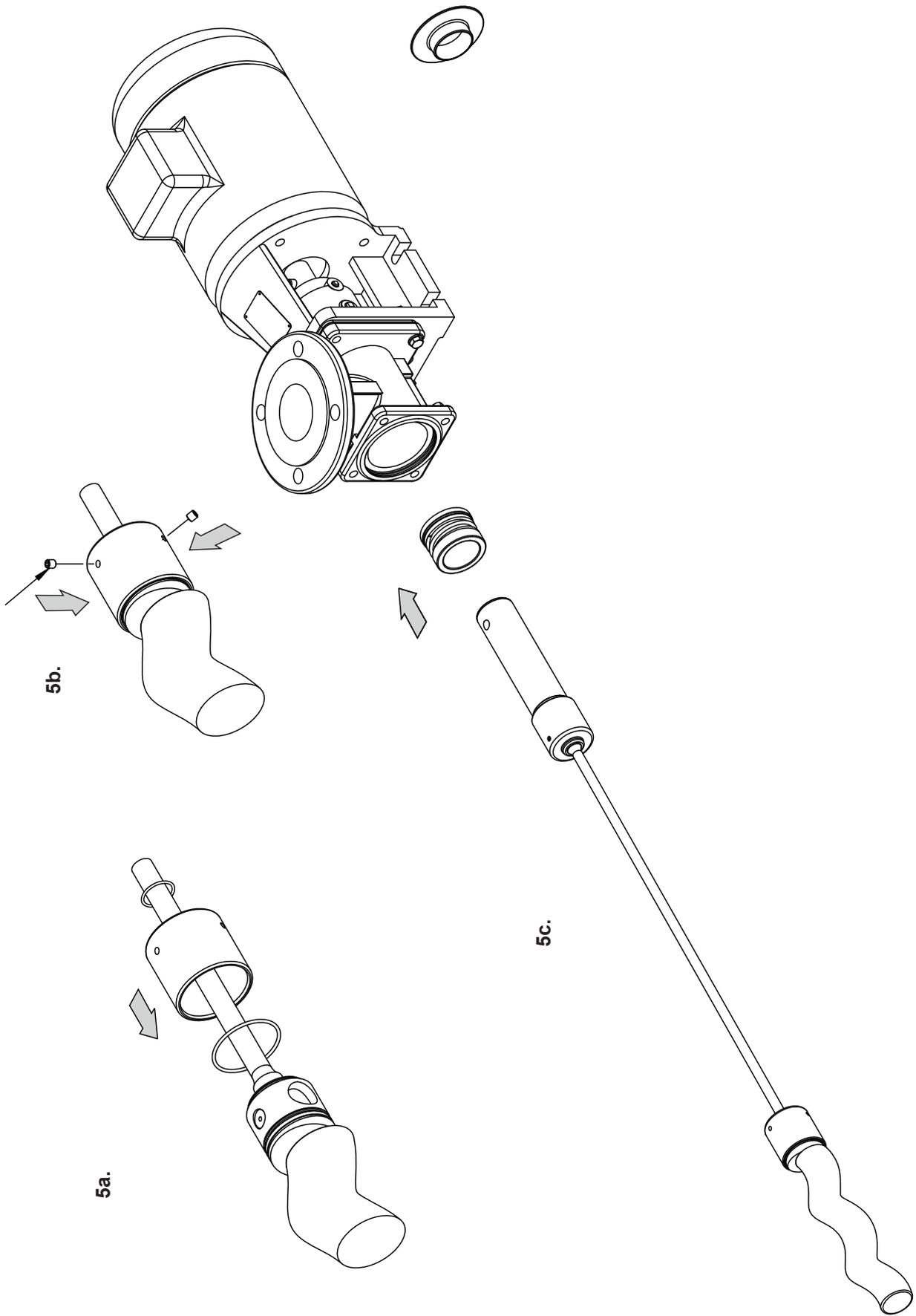


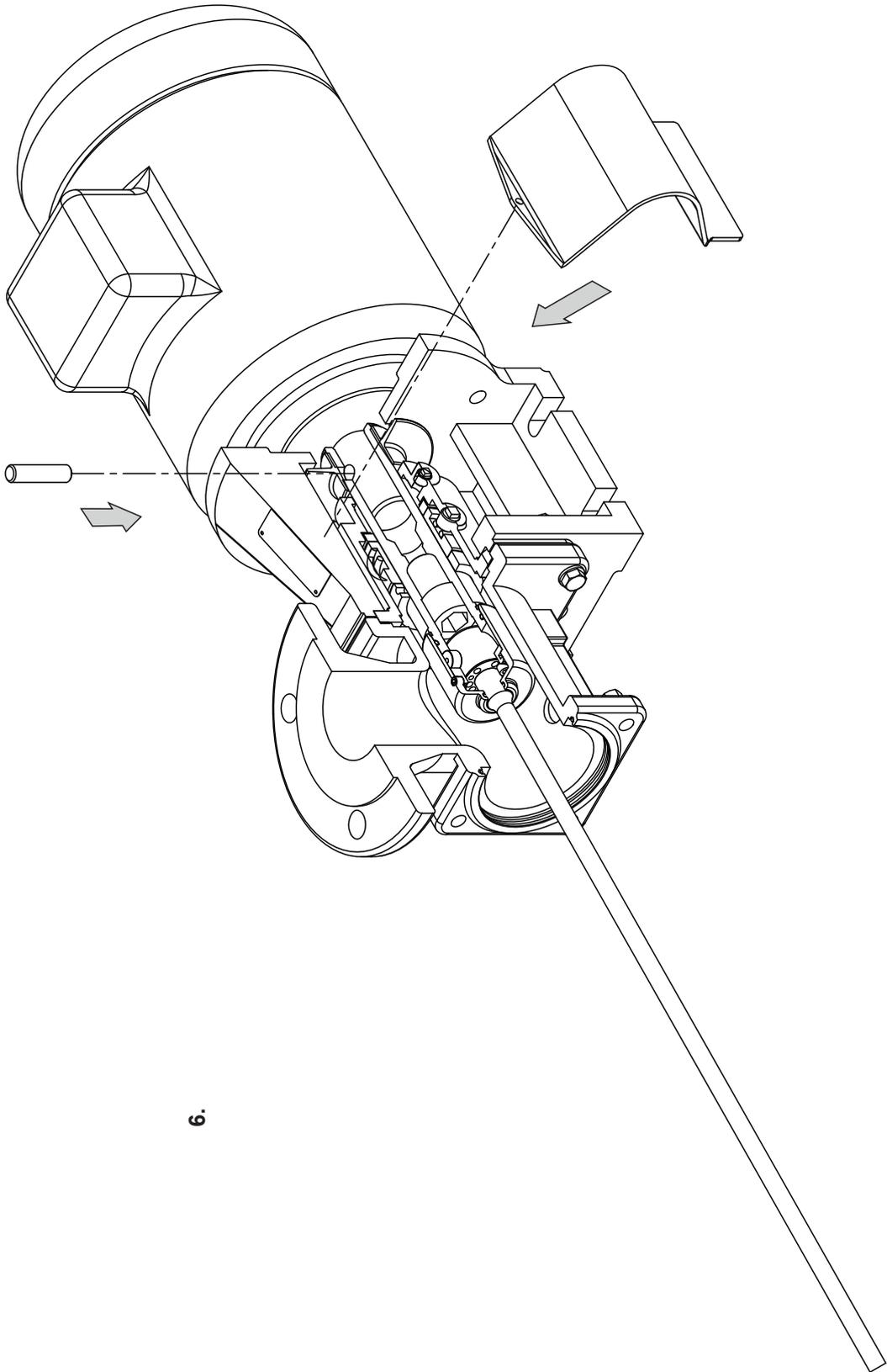
TAPPED HOLE TO BE LINED UP SO IT IS BLIND ON THE CENTRE TAPER RING



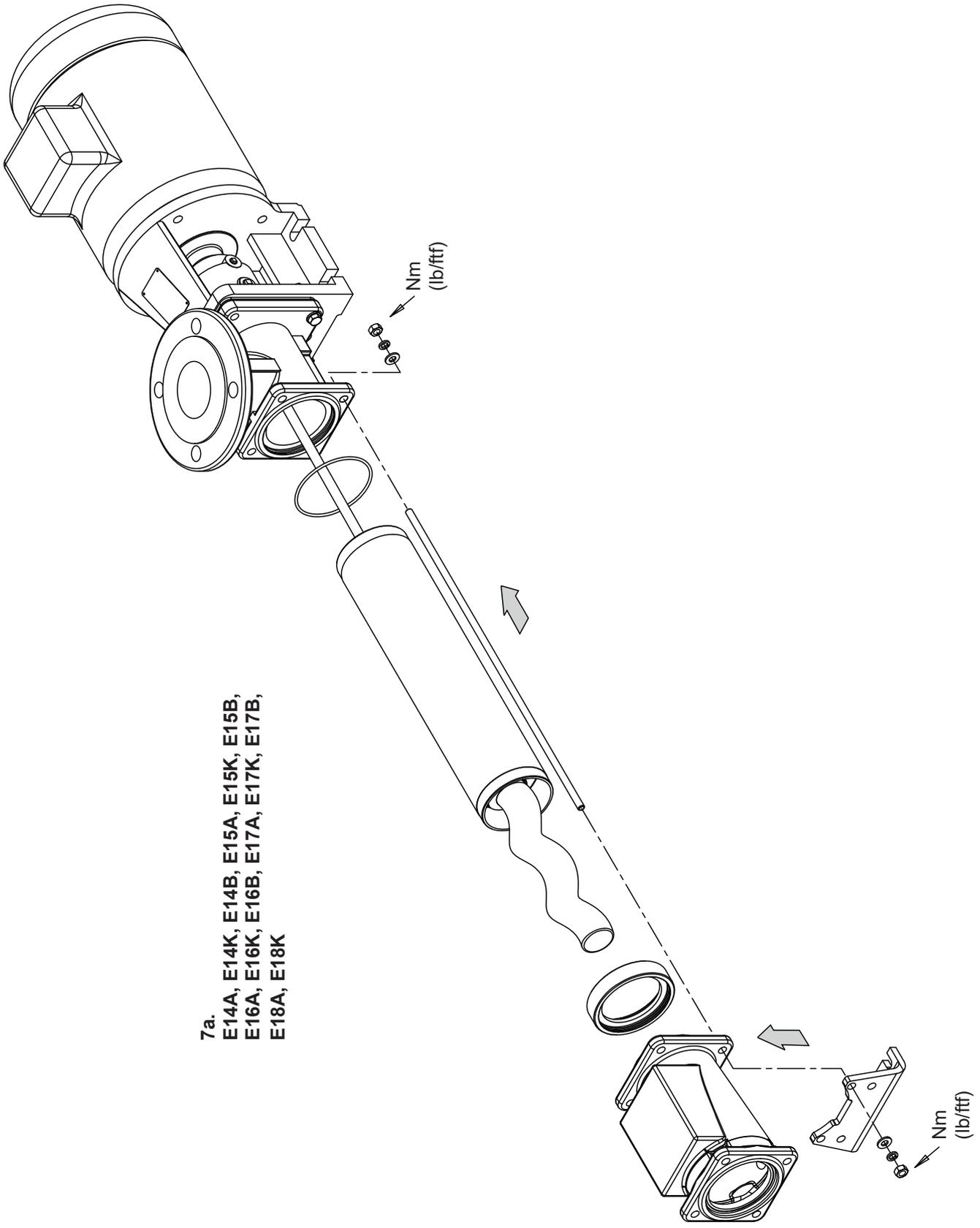
COUNTERBORE IN CENTRE TAPER RING TO BE AT THE FRONT





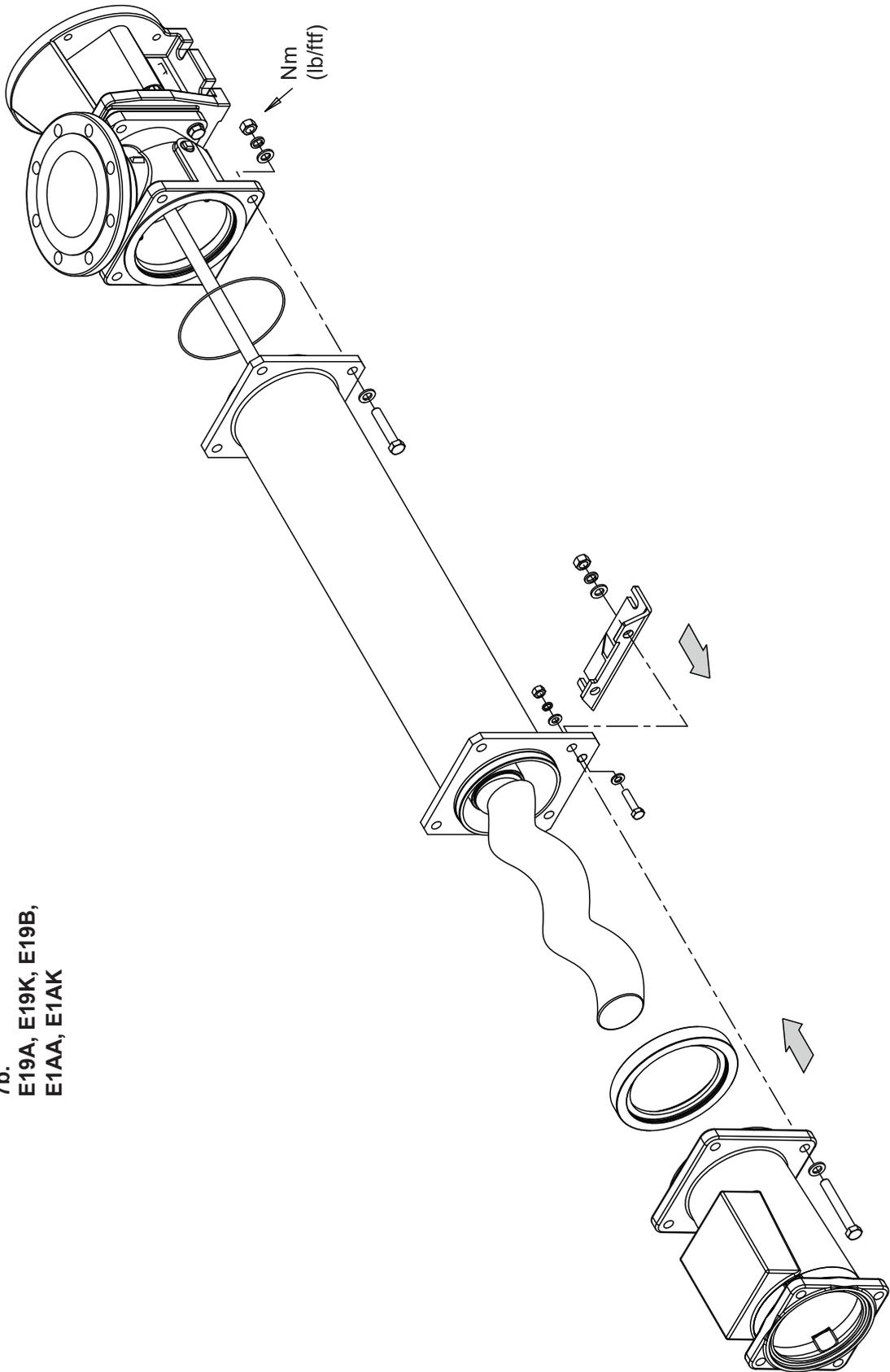


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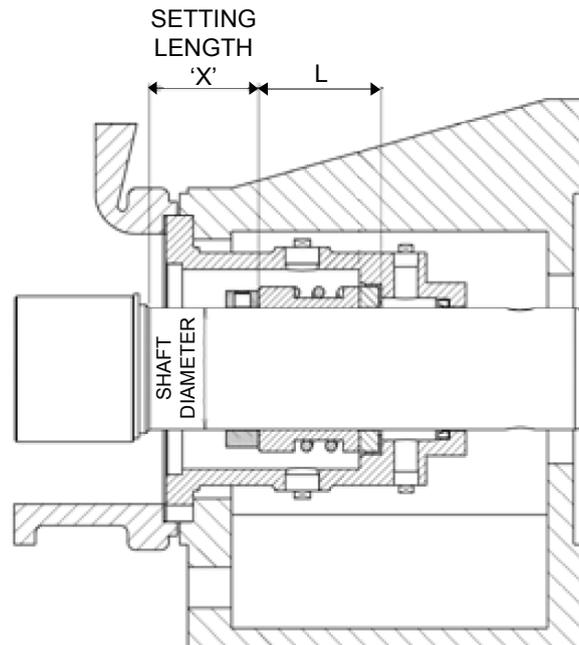
7a.  
 E14A, E14K, E14B, E15A, E15K, E15B,  
 E16A, E16K, E16B, E17A, E17K, E17B,  
 E18A, E18K

7b.  
E19A, E19K, E19B,  
E1AA, E1AK





# Mechanical Seal Setting Length



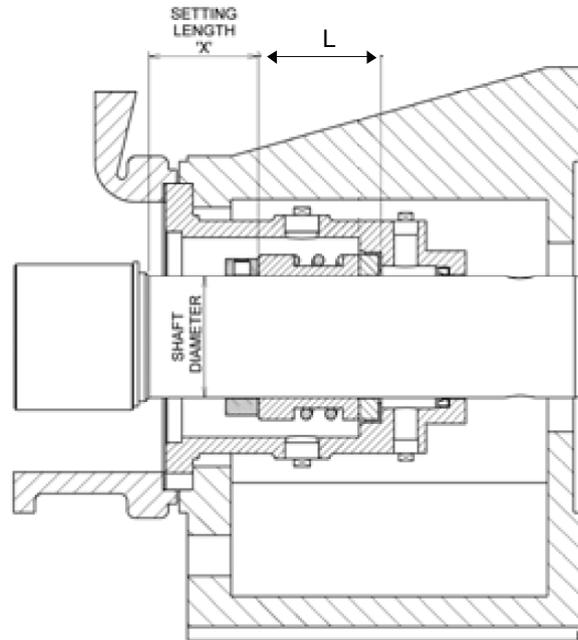
Pump Size	Drive Type	Shaft Diameter mm (inches)	Seal Part No.	Seal Working Length L mm (inches)	Setting Distance 'X' mm (inches)
E14A E14B E14K E15A E15K	Flexishaft	45 (1.77)	M045139G	45.0 (1.77)	41 (1.61)
E15B E16A E16K	Flexishaft	55 (2.17)	M055139G	47.5 (1.87)	34.5 (1.36)
E16B E17A E17B E17K E18A E18K	Flexishaft	65 (2.56)	M065139G	52.5 (2.07)	33.5 (1.32)

**NOTE:** All seal working lengths are to DIN L1K dimensions.

This table is not to be used for standard or DIN L1N working length seals.

All seals use 'M' type seat except for 85mm (3.35") which uses 'BS' type or 'M' type.

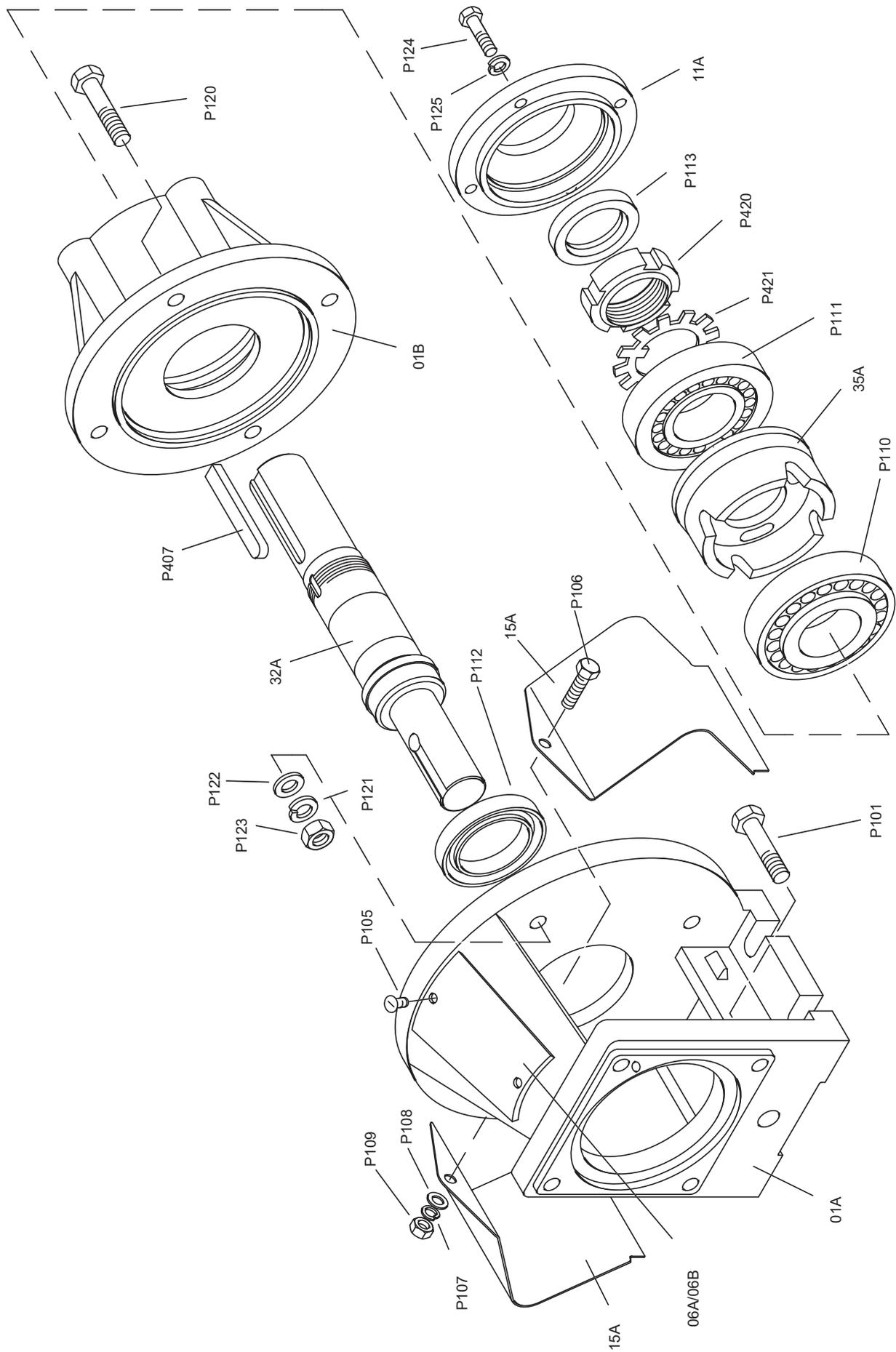
This table is not necessarily compatible with any other seal type - check with NOV Technical Dept.



Pump Size	Drive Type	Shaft Diameter mm (inches)	Seal Part No.	Seal Working Length L mm (inches)	Setting Distance 'X' mm
E18B E19A E19B E19K E1AA E1AK	Flexishaft	85 (3.35)	M085139G	60.0 (2.36)	33 (1.30)
E1AB E1BA E1BK	FlexishaftPin Joint	85 (3.35)	M085139G	60.0 (2.36)	58 (2.28)

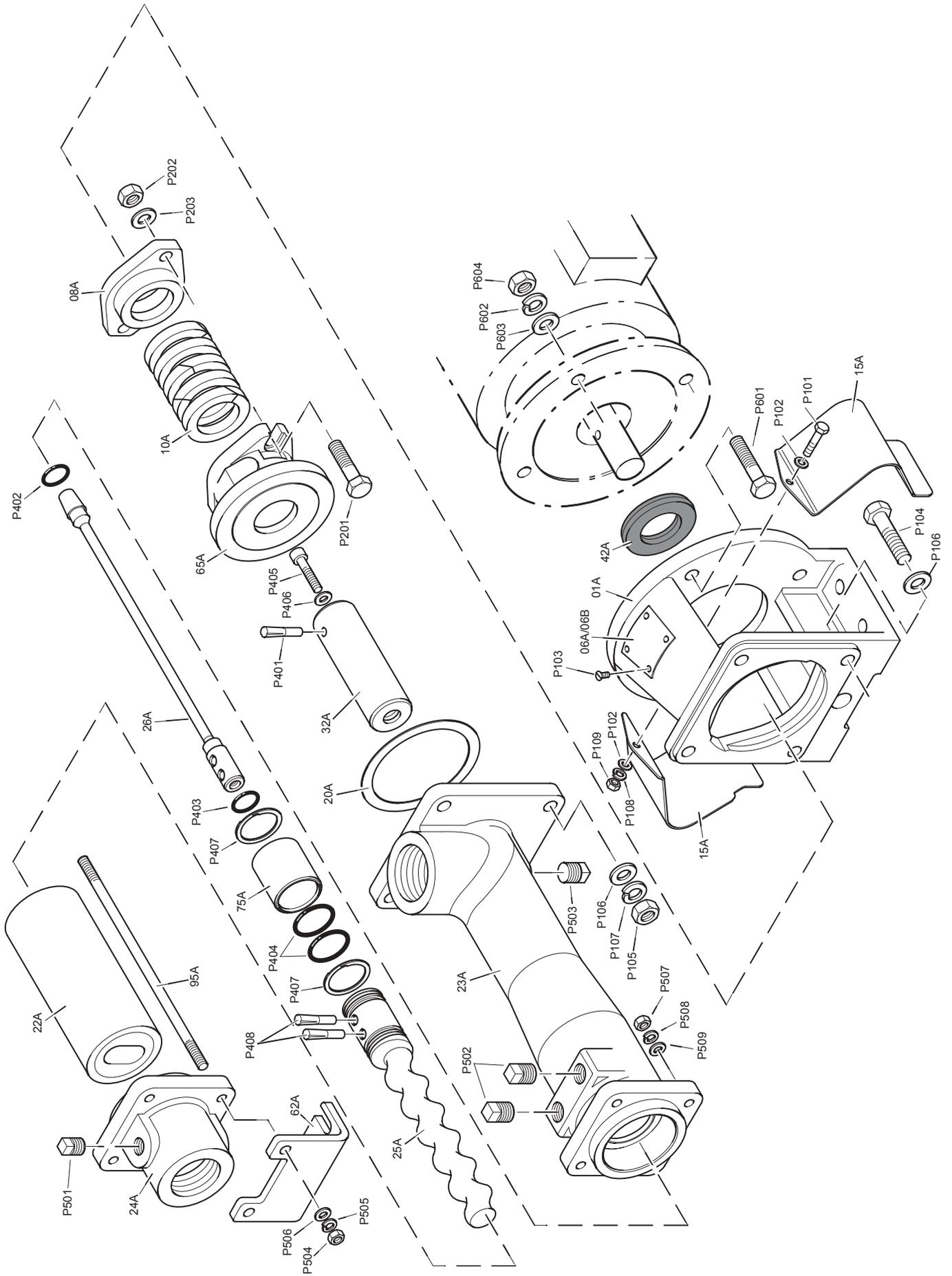
**NOTE:** All seal working lengths are to DIN L1K dimensions.  
 This table is not to be used for standard or DIN L1N working length seals.  
 All seals use 'M' type seat except for 85mm (3.35") which uses 'BS' type or 'M' type.  
 This table is not necessarily compatible with any other seal type - check with NOV Technical Dept.

# Exploded Views





**E11B, E11D, E12A, E12B,  
E12D, E13A, E13K, E13B.**



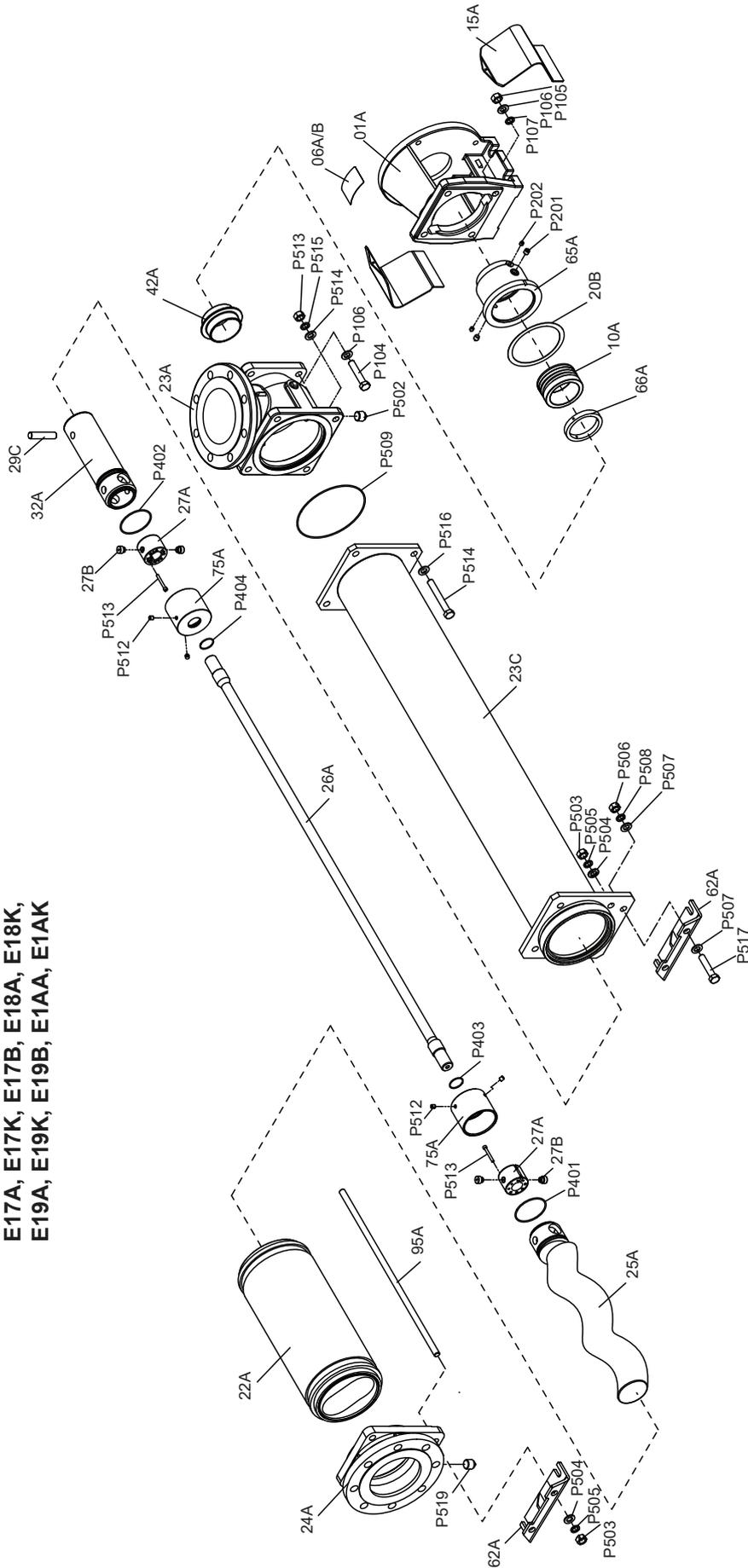




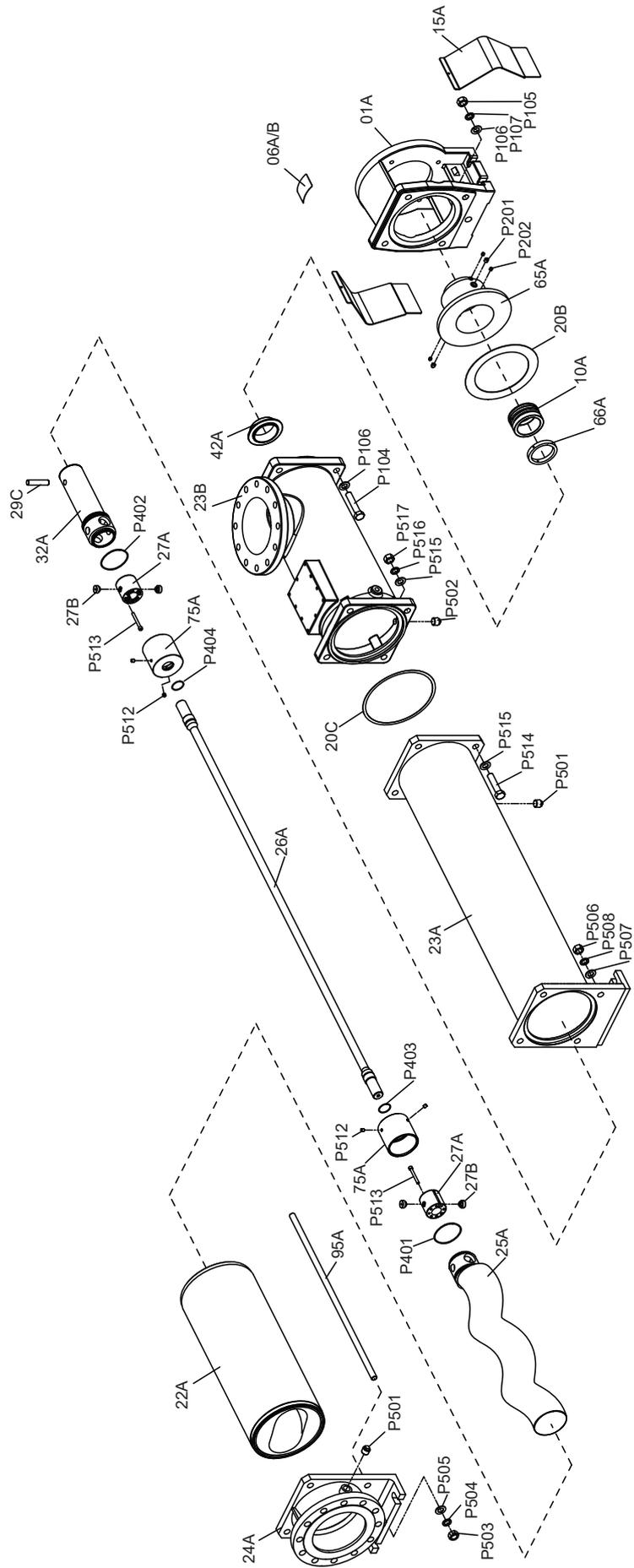




**E17A, E17K, E17B, E18A, E18K, E19A, E19K, E19B, E1AA, E1AK**



**E1AB, E1BA, E1BK**



# Torque Settings

PUMP SIZE	BODY/SUCT. CHAMBER Nm			PUMP SIZE	BODY/SUCT. CHAMBER inches		
	P526	P105	P530		P526	P105	P530
PUMP SIZE	STATOR TIE BARS Nm			PUMP SIZE	STATOR TIE BARS inches		
	P506	P503			P506	P503	
PUMP SIZE	DRIVE CLAMP BOLTS Nm			PUMP SIZE	DRIVE CLAMP BOLTS inches		
	P513				P513		
E14A	11			E14A	8.11		
E14K	11			E14K	8.11		
E14B	11			E14B	8.11		
E15A	11			E15A	8.11		
E15K	21			E15K	15.5		
E15B	21			E15B	15.5		
E16A	21			E16A	15.5		
E16K	21			E16K	15.5		
E16B	36			E16B	26.6		
E17A	36			E17A	26.6		
E17K	36			E17K	26.6		
E17B	36			E17B	26.6		
E18A	36			E18A	26.6		
E18K	36			E18K	26.6		
E18B	50 - 36			E18B	36.9 - 26.6		
E19A	90			E19A	66.4		
E19K	90			E19K	66.4		
E19B	90			E19B	66.4		
E1AA	90			E1AA	66.4		
E1AK	90			E1AK	66.4		
E1AB	90			E1AB	66.4		
E1BA	176			E1BA	129.8		
E1BK	176			E1BK	129.8		

Note: Torque tolerances are +/-5% of stated nominal figures.



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